

## Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features a CANopen interface for networking and a RS-232 interface for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory.

Power Rang	ge
Peak Current	25 A (17.7 A <sub>RMS</sub> )
Continuous Current	12.5 A (12.5 A <sub>RMS</sub> )
Supply Voltage	20 - 190 VDC



### **Features**

- ▲ Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- ✓ Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits

- ▲ PIDF Velocity Loop
- ▲ PID + FF Position Loop
- Compact Size, High Power Density
- 16-bit Analog to Digital Hardware
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

# MODES OF OPERATION

- Profile Current
- Profile Velocity
- Profile Position
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

# **COMMAND SOURCE**

- ±10 V Analog
- PWM and Direction
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

# **FEEDBACK SUPPORTED**

- ±10 VDC Position
- Halls
- Incremental Encoder
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

# INPUTS/OUTPUTS

- 3 High Speed Captures
- 3 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 2 Programmable Analog Outputs (10-bit Resolution)
- 2 Programmable Digital Inputs (Differential)
- 6 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

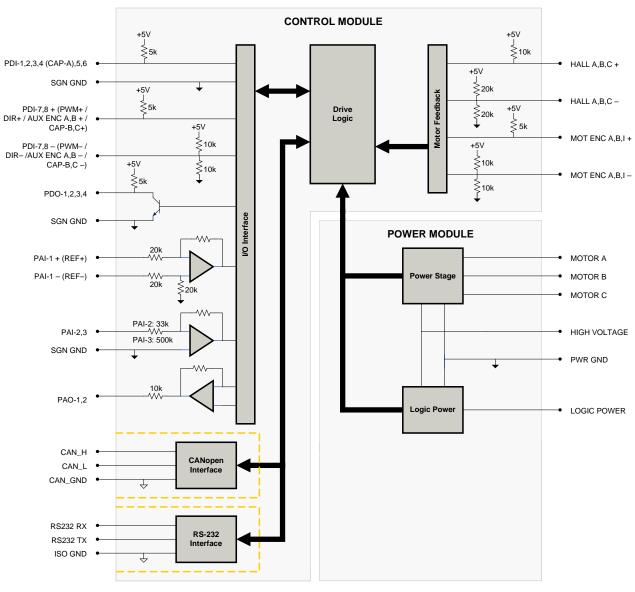
# **COMPLIANCES & AGENCY APPROVALS**

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS





# **BLOCK DIAGRAM**



# US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products. Compliant with European CE for both the Class A EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 and EN 61000-6-2:2005) and LVD requirements of directive 2006/95/EC (specifically EN 60204-1:2006), a low voltage directive to protect users from electrical shock. ROHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical applications. Toll-Free Phone: 877-378-0240



# **SPECIFICATIONS**

DC Supply Voltage Range  VOC   20 - 190	Description	Units	Power Specifications Value	
DC Bus Under Voltage Lamin   VDC   17	•			
Logic Supply Voltage         VDC         20 - 100           Maximum Peak Output Current*         A (Arms)         25 (17.7)           Maximum Continuous Output Current*         A (Arms)         12.5 (12.5)           Maximum Continuous Output Power         W         2266.3           Maximum Continuous Output Power         W         118.8           Internal Bus Capacitance         µF         50           Minimum Load Inductione (Line T-Clune)*         µH         300           Swort-Ing Frequency         kHz         20           Lov Voltage Supply Outputs         *** 100         *** SVDC (250 mA)           Commandation Interfeces         *** ** Lov Castor Specifications           Description         *** ** Lov Castor Specifications           Command Sources         *** ** Lov Castor Specifications           Command Sources         *** ** Lov Castor Specifications           Command Sources         *** ** Lov Castor Specifications           Commandation Methods         *** Lov OX Analog, Encoder Following, Over the Network, PMM and Diversion, Sequencing, Indianing, Jagging           Cereback Supported         *** Lov OX Analog, Encoder Following, Over the Network, PMM and Diversion, Sequencing, Indianing, Jagging           Motors Supported         *** Lov OX Analog, Encoder Following, Over the Network, PMM and Diversion, Sequencing, Indianing, Jagging <td>DC Bus Over Voltage Limit</td> <td>VDC</td> <td>198</td>	DC Bus Over Voltage Limit	VDC	198	
Logic Supply Voltage         VDC         20 - 190           Maximum Paek Output Current <sup>1</sup> A (Arms)         25 (17.7)           Maximum Continuous Output Drewet         W         2258.3           Maximum Continuous Output Power         W         2258.3           Maximum Drewet Dissipation of Continuous Current         W         118.8           Internal Bus Capacitance         µF         50           Minimum Load Inductione (Line T-Clurie) <sup>2</sup> µH         300           Switching Frequency         RHz         20           Maximum Output PWM Duty Cycle         %         100           Lov Voltage Supply Cuputs         **** *** *** *** *** *** *** *** *** *	DC Bus Under Voltage Limit	VDC	17	
Maximum Peak Output Current         A (Arme)         25 (17.7)           Maximum Denis us Output Power         A (Arme)         25 (12.5)           Maximum Power Dissipation at Continuous Current         W         2256.3           Maximum Power Dissipation at Continuous Current         W         118.8           Internal Bus Capactance         µF         50           Minimum Load Inductance (Line T-cLine)*         µH         300           Maximum Output PXM Duty Cycle         ½%         100           Lov Voltage Supply Outputs         1°         4° VDC (250 rm)           Description         Units         Value           Ommand Sources         -         CANopeer (R8-232 for configuration)           Command Sources         -         410 VDC Position. Availary incremental Encoder, Halls, incremental Encoder, Tachometer (±10 VDC)           Command Sources         -         410 VDC Position. Availary incremental Encoder, Halls, incremental Encoder, Tachometer (±10 VDC)           Command Sources         -         410 VDC Position. Availary incremental Encoder, Halls, incremental Encoder, Tachometer (±10 VDC)           Command Sources         -         410 VDC Position. Availary incremental Encoder, Halls, incremental Encoder, Tachometer (±10 VDC)           Command Sources         -         410 VDC Position. Availary incremental Encoder, Halls, incremental Encoder, Tachomet	•	VDC	20 - 190	
Maximum Continuous Output Current?         A (Arms)         1.25 (12.5)           Maximum Power Ossipation at Confinuous Current         W         118.8           Internal Bus Capacitance         μF         50           Minimum Load Inductionace (Line-To-Line)³         μH         300           Switching Frequency         kHz         20           Maximum Output PWD Upty Cycle         %         100           Low Voltage Supply Outputs         *         *         *         Value           Control Specifications           Control Specifications         Value           Communication Interfaces         *         *         All-O Probable Open Problem Proble		A (Arms)	25 (17.7)	
Maximum Continuous Output Prever         W         256.3           Maximum Power Dissipation at Continuous Current         W         118.8           Internal Bus Capacitance         μF         50           Minimum Load Inductance (Inte-To-Line)³         μH         300           Switching Frequency         kHz         20           Maximum Output PVM Duty Cycle         %         100           Lov Votlage Supply Outputs         °         Ly To C(250 mA)           Communication Interfaces         Units         Value           Command Sources         °         CANopen (RS-232 for configuration)         Value           Command Sources         °         All VARD Position, Auditing Incremental Encoder, Halls, Incremental Encoder, Tachometer (a10 VDC)           Command Sources         °         All VARD Position, Auditing Incremental Encoder, Halls, Incremental Encoder, Tachometer (a10 VDC)           Command Sources         °         Profile Courrent Position, Position, Question, Position, Position, Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Value	·	<u> </u>	` '	
Internal Bus Capacitance	·		` '	
Internal Bus Capacitance	Maximum Power Dissipation at Continuous Current	W	118.8	
Minimum Load Inductance (Line-To-Line) <sup>3</sup>   μH   300   Switching Frequency   KHz   20   Low Voltage Supply Outputs   5   45 VDC (250 mA)   100   Communication Indefaces   5   CANlopen (RS-232 for configuration)   Value	·	uF	50	
Maximum Output PWM Duty Cycle   %   100   145 VDC (250 mA)   145 VD	·	· ·	300	
Maximum Output PWM Duty Cycle   %   100   145 VDC (250 mA)   145 VD	Switching Frequency	kHz	20	
Communication Interfaces		%	100	
Description         Units         Cannomication Interfaces         ±10 Vanalog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Joging Redeback Supported         ±10 Vanalog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Joging Redeback Supported         ±10 Vanalog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Joging Redeback Supported         ±10 Vanalog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Joging Redeback Supported         ±10 Vanalog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Joging Redeback Supported         ±10 Vanalog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Joging Redeback Supported         ±10 Vanalog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Joging Redeback Supported         ±10 Vanalog, PMM Profile Credition, Pyrolic Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Value (Phase-Phase & Phase-Ground), Under Voltage         ±10 Vanalog, Phase (Brushead), Direction, Over Cerent, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage         ±10 Vanalog, Phase & Phase-Ground, Under Voltage		-		
Description         Units         Value           Communication Interfaces         -         CANopen (Rs-232 for configuration)           Command Sources         -         ±10 V Analog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging           Feedback Supported         -         ±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Commutation Methods         -         Sinusoidal, Trapezcidal           Modes of Operation         -         Sinusoidal, Trapezcidal           Motors Supported         -         Ciosed Loop Vector, Snige Phase (Brushed, Voice Soni, Inductive Load), Three Phase (Brushless)           Motors Supported         -         Ciosed Loop Vector, Snige Phase (Brushles), Vector, Snige Phase (Brushles)           Motors Supported         -         Ciosed Loop Vector, Snige Phase (Brushles), Vector, Snige Phase (Brushles), Vector, Snige Phase (Brushles)           Motors Supported         -         40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PDIs/PDOs)         -         8/4           Programmable Digital Inputs/Outputs (PDIs/PDOs)         -         8/4           Programmable Digital Inputs/Outputs (PDIs/PDOs)         -         8/4           Vectors and Carriers (Prival)	, , , , , , , , , , , , , , , , , , ,			
Command Sources         410 V Analog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging Feedback Supported         - 410 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Commutation Methods         - 8 Sinusoidal, Trapezoidal           Modes of Operation         - Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Velocity Report Synchronous Velocity Load), Three Phase (Brushless)           Hardware Protection         - Closed Loop Vector, Single Phase (Brushed, Voice Coll, Inductive Load), Three Phase (Brushless)           Hardware Protection         - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PDIs/POS)         - 8/4	Description	Units	·	
Feedback Supported	Communication Interfaces	-	CANopen (RS-232 for configuration)	
Commutation Methods         -         Sinusoidal, Trapezoidal           Modes of Operation         -         Profise Current, Profise Velocity, Profise Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Velocity Modes, Cyclic Synchronous Position Mode           Motors Supported         -         Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)           Hardware Protection         -         40+ Configurable Functions (Profise Well Applicable Functions), Under Voltage           Programmable Digital Inputs/Outputs (PDIs/PDOs)         -         8/4           Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         3/2           Primary I/O Logic Level         -         5 V TTL           Current Loop Sample Time         µs         50           Velocity Loop Sample Time         µs         100           Maximum Encoder Frequency         Mhtz         20 (5 pre-quadrature)           Mesantine Encoder Frequency         Mhtz         20 (5 pre-quadrature)           Mesantine Encoder Frequency         Mhtz         20 (5 pre-quadrature)           Agency Approvals         -         C Elass A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H xW x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Bas	Command Sources	-	±10 V Analog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging	
Modes of Operation         Poffile Current. Profile Velocity, Profile Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Velocity Mode, Cyclic Synchronous Position Mode           Motors Supported         - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)           Hardware Protection         - 40 + Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PAIs/PAOs)         - 8/4           Programmable Analog Inputs/Outputs (PAIs/PAOs)         - 8/4           Value         - 5VTTL           Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications         Value           Specifiption         Units         Value           Agency Approvals         - 6 C Class A (EMC), CE Class A (LVD), cUL, ROHS, UL           Size (H x W x D)         mm (in)         19.05 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)	Feedback Supported	-	±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)	
Mode, Cyclic Synchronous Position Mode   Mode, Cyclic Synchronous Position Mode   Mode   Cosed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)   Hardware Protection	Commutation Methods	-	Sinusoidal, Trapezoidal	
Hardware Protection         40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PDIs/PDOs)         -         8/4           Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         3/2           Primary I/O Logic Level         -         5 V TTL           Current Loop Sample Time         μs         100           Velocity Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Meximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Description         Units         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         19.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         87 c (°F)         0.75 (32 - 167)           Storage Temperature Range <sup>4</sup> ° C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         1P10           AUX COMM Connector         -         Shielded, dual RJ-45 socket with LE	Modes of Operation	-		
Flat Water Protection         • (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PDIs/PDOs)         - 8/4           Programmable Analog Inputs/Outputs (PAIs/PAOs)         - 3/2           Primary I/O Logic Level         - 5V TTL           Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (c)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> ° C (°F)         - 40 - 85 (40 - 185)           Storage Temperature Range         ° C (°F)         - 40 - 85 (40 - 185)           Form Factor         -         Natural Convection           For Rating         -         Natural Convection           IP Rating         -         1P10           AUX COMM Connector         -         3-pin, 25 mm spaced, enclosed, friction lock header           COMN Connector         -         45-	Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)	
Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         3/2           Primary I/O Logic Level         -         5V TTL           Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications           Description         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 -75 (32 - 167)           Storage Temperature Range         °C (°F)         0 -75 (32 - 167)           Storage Temperature Range         °C (°F)         4-0 - 85 (-40 - 185)           Form Factor         -         Natural Convection           Coling System         -         Natural Convection           IP Rating         -         Natural Convection           AUX COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector	Hardware Protection	-		
Primary I/O Logic Level         -         5V TTL           Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications           Value           Agency Approvals         -         C EC Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         Natural Convection           IP RATING         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         26-pin, high-density, female D-sub           MOTOR POWER Connector	Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	8/4	
Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 for e-quadrature)           Mechanical Specifications           Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, ROHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         87 2 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0.75 (32 - 167)           Storage Temperature Range         °C (°F)         4-0 - 85 (-40 - 185)           Form Factor         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         Natural Convection           IP Rating         -         Natural Convection           QUM Connector         -         Spin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Spin, 2.5 mm spaced, enclosed, friction lock header           MOTOR POWER Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector <td>Programmable Analog Inputs/Outputs (PAIs/PAOs)</td> <td>-</td> <td>3/2</td>	Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	3/2	
Velocity Loop Sample Time         µs         100           Position Loop Sample Time         µs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Wechanical Specifications           Description         Value           Agency Approvals         -         C E Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 -75 (32 - 167)           Storage Temperature Range         °C (°F)         40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         Spielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Primary I/O Logic Level	-	5V TTL	
Position Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications           Description         Units         Value           Agency Approvals         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         19.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         Natural Convection           AUX COMM Connector         -         Spin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Current Loop Sample Time	μs	50	
Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications           Description         Units         Value           Agency Approvals         - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         Natural Convection           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Velocity Loop Sample Time	μs	100	
Mechanical Specifications           Description         Units         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         Natural Convection           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           I/O Connector         -         26-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Position Loop Sample Time	μs	100	
Description         Units         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, ROHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)	
Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header			Mechanical Specifications	
Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Description	Units	Value	
Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         26-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL	
Heatsink (Base) Temperature Range <sup>4</sup> °C (°F) 0 - 75 (32 - 167)  Storage Temperature Range °C (°F) -40 - 85 (-40 - 185)  Form Factor - Panel Mount  Cooling System - Natural Convection  IP Rating - AUX COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - Shielded, dual RJ-45 socket w	Size (H x W x D)	mm (in)	190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)	
Storage Temperature Range  °C (°F) -40 - 85 (-40 - 185)  Form Factor - Panel Mount  Cooling System - Natural Convection  IP Rating - AUX COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - Shielded, dual RJ-45 socket with	Weight	g (oz)	872 (30.8)	
Form Factor - Panel Mount  Cooling System - Natural Convection  IP Rating - IP10  AUX COMM Connector - 3-pin, 2.5 mm spaced, enclosed, friction lock header  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  I/O Connector - 26-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	Heatsink (Base) Temperature Range <sup>4</sup>	°C (°F)	0 - 75 (32 - 167)	
Cooling System     -     Natural Convection       IP Rating     -     IP10       AUX COMM Connector     -     3-pin, 2.5 mm spaced, enclosed, friction lock header       COMM Connector     -     Shielded, dual RJ-45 socket with LEDs       FEEDBACK Connector     -     15-pin, high-density, female D-sub       I/O Connector     -     26-pin, high-density, female D-sub       MOTOR POWER Connector     -     3-port, 7.62 mm spaced, enclosed, friction lock header	Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)	
IP Rating - IP10 AUX COMM Connector - 3-pin, 2.5 mm spaced, enclosed, friction lock header COMM Connector - Shielded, dual RJ-45 socket with LEDs FEEDBACK Connector - 15-pin, high-density, female D-sub I/O Connector - 26-pin, high-density, female D-sub MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	Form Factor	-	Panel Mount	
AUX COMM Connector - 3-pin, 2.5 mm spaced, enclosed, friction lock header  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  I/O Connector - 26-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	Cooling System	-	Natural Convection	
COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  VO Connector - 26-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	IP Rating	-	IP10	
FEEDBACK Connector - 15-pin, high-density, female D-sub  VO Connector - 26-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	AUX COMM Connector	-	3-pin, 2.5 mm spaced, enclosed, friction lock header	
I/O Connector     -     26-pin, high-density, female D-sub       MOTOR POWER Connector     -     3-port, 7.62 mm spaced, enclosed, friction lock header	COMM Connector	-	Shielded, dual RJ-45 socket with LEDs	
MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	FEEDBACK Connector	-	15-pin, high-density, female D-sub	
	I/O Connector	-	26-pin, high-density, female D-sub	
POWER Connector - 4-port, 7.62 mm spaced, friction lock header	MOTOR POWER Connector	-	3-port, 7.62 mm spaced, enclosed, friction lock header	
	POWER Connector	-	4-port, 7.62 mm spaced, enclosed, friction lock header	

### Notes

- Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits. Continuous A<sub>rms</sub> value attainable when RMS Charge-Based Limiting is used.

  Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.

  Additional cooling and/or heatsink may be required to achieve rated performance.
- 2. 3.



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# **PIN FUNCTIONS**

	А	UX COMM - RS232 Communication Connector	
Pin	Name	Description / Notes	1/0
1	RS232 RX	Receive Line (RS-232)	I
2	RS232 TX	Transmit Line (RS-232)	0
3	ISO GND	Isolated Signal Ground	IGND

		COMM - CAN Communication Connector	
Pin	Name	Description / Notes	1/0
1	CAN_H	CAN_H Line (Dominant High)	I
2	CAN_L	CAN _L Line (Dominant Low)	I
3	CAN_GND	CAN Ground	CGND
4	RESERVED	Reserved	-
5	RESERVED	Reserved	-
6	RESERVED	Reserved	-
7	CAN_GND	CAN Ground	CGND
8	RESERVED	Reserved	

		FEEDBACK - Feedback Connector	
Pin	Name	Description / Notes	1/0
1	HALL A+		1
2	HALL B+	Commutation Sensor Inputs	1
3	HALL C+		1
4	MOT ENC A+	Differential Encoder A Channel Input (For Single Ended Signals Use Only The Positive	I
5	MOT ENC A-	Input)	1
6	MOT ENC B+	Differential Encoder B Channel Input (For Single Ended Signals Use Only The Positive	I
7	MOT ENC B-	Input)	1
8	MOT ENC I+	Differential Encoder Index Input (For Single Ended Signals Use Only The Positive Input)	1
9	MOT ENC I-	Differential Encoder index input (For Single Ended Signals use Only The Positive input)	I
10	HALL A-	Commutation Sensor Input (For Differential Signals Only)	1
11	HALL B-	Commutation Sensor Input (For Differential Signals Only)	I
12	SGN GND	Signal Ground	SGNI
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-3	Programmable Analog Input (12-bit Resolution)	I
15	HALL C-	Commutation Sensor Input (For Differential Signals Only)	1





		I/O - Signal Connector	
Pin	Name	Description / Notes	1/0
1	PDO-1	Programmable Digital Output	0
2	SGN GND	Signal Ground	SGND
3	PDO-2	Programmable Digital Output	0
4	PAI-1 + (REF+)	D''' 6 1 D 1 1 4 D (	I
5	PAI-1 - (REF-)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I
6	PAI-2	Programmable Analog Input (12-bit Resolution)	I
7	PAO-1	Programmable Analog Output (10-bit Resolution)	0
8	PAO-2	Programmable Analog Output (10-bit Resolution)	0
9	PDI-8 - (DIR- / AUX ENC B- / CAP-C-)	Programmable Digital Input or Direction or Auxiliary Encoder or High Speed Capture (Leave Open for Single-Ended Signal)	1
10	PDO-3	Programmable Digital Output	0
11	PDI-1	Programmable Digital Input	1
12	PDI-2	Programmable Digital Input	I
13	PDI-3	Programmable Digital Input	1
14	PDO-4	Programmable Digital Output	0
15	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
16	SGN GND	Signal Ground	SGNI
17	PDI-7 + (PWM + / AUX ENC A+ / CAP- B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture	I
18	PDI-8 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction or Auxiliary Encoder or High Speed Capture	1
19	PDI-4 (CAP-A)	Programmable Digital Input or High Speed Capture	1
20	PDI-5	Programmable Digital Input	1
21	PDI-6	Programmable Digital Input	1
22	SGN GND	Signal Ground	SGNI
23	RESERVED	Reserved	-
24	RESERVED	Reserved	-
25	RESERVED	Reserved	-
26	PDI-7 - (PWM- / AUX ENC A- / CAP-B-)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (Leave Open for Single-Ended Signals)	ı

		MOTOR POWER - Power Connector	
Pin	Name	Description / Notes	1/0
1	MOTOR A	Motor Phase A	0
2	MOTOR B	Motor Phase B	0
3	MOTOR C	Motor Phase C	0

		POWER - Power Connector	
Pin	Name	Description / Notes	1/0
1	PWR GND	Power Ground (Common With Signal Ground)	PGND
2	HIGH VOLTAGE	DC Power Input	I
3	LOGIC GND	Logic Supply Ground (Common With Signal Ground)	GND
4	LOGIC PWR	Logic Supply Input	I





# HARDWARE SETTINGS

# **Switch Functions**

Switch	Description	Set	ting
Switch	Description	On	Off
1	Bit 0 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
2	Bit 1 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
3	Bit 2 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
4	Bit 3 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
5	Bit 4 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
6	Bit 5 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
7	Bit 0 of drive CANopen bit rate setting. Does not affect RS-232 settings.	1	0
8	Bit 1 of drive CANopen bit rate setting. Does not affect RS-232 settings.	1	0

### Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

Bit Rate (kbits/sec)	Value For Bit Rate Setting
Load from non-volatile memory	0
500	1
250	2
125	3

# **Jumper Settings**

Jumper	Description		Configuration	
	Header Jumper	Not Installed	Pins 1-2	Pins 2-3
J1	CAN bus termination. Install this jumper (2.54mm) on the last drive in a CAN network. This jumper is located on a 4-pin header adjacent to the RS-232 connector. It consists of the two pins furthest from the connector.	Non- terminating Node	Terminating Node	N/A
J2	Reserved.	-	-	N/A





# **MECHANICAL INFORMATION**

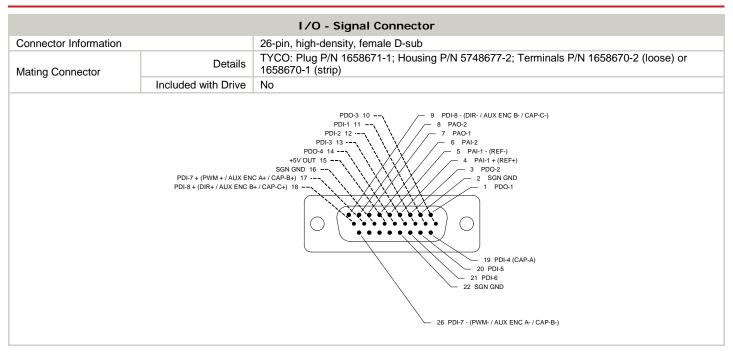
Connector Information		3-pin, 2.5 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix: Plug P/N 1881338
Mating Connector	Included with Drive	Yes
		3 ISO GND 2 RS232 TX 1 RS232 RX

COMM - CAN Communication Connector						
Connector Information		Shielded, dual RJ-45 socket with LEDs				
Mating Connector	Details	AMP: Plug P/N 5-569552-3				
	Included with Drive	No				
A  CAN_GND 7  CAN_GND 3  CAN_L 2  CAN_L 1  T CAN_GND  T CAN_GND						

FEEDBACK - Feedback Connector					
Connector Information		15-pin, high-density, female D-sub			
Mating Connector	Details	TYCO: Plug P/N 748364-1; Housing P/N 5748677-1; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)			
	Included with Drive	No			
		MOT ENC B- 6 5 MOT ENC A- MOT ENC B- 7 4 MOT ENC A+ MOT ENC I- 9 2 HALL B+ HALL A- 10 11 HALL B- 12 SGN GND 13 +5V OUT 14 PAI-3 15 HALL C-			







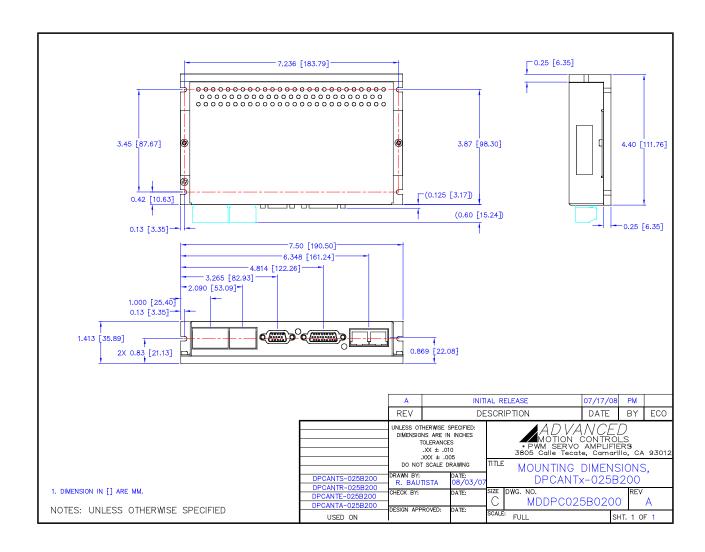
MOTOR POWER - Power Connector					
Connector Information		3-port, 7.62 mm spaced, enclosed, friction lock header			
Mating Connector	Details	Phoenix Contact: P/N 1804917			
	Included with Drive	Yes			
1 MOTOR A 2 MOTOR B					

POWER - Power Connector					
Connector Information		4-port, 7.62 mm spaced, enclosed, friction lock header			
Mating Connector	Details	Phoenix Contact: P/N 1804920			
	Included with Drive	Yes			
1 PWR GND 2 HIGH VOLTAGE 3 LOGIC GND					





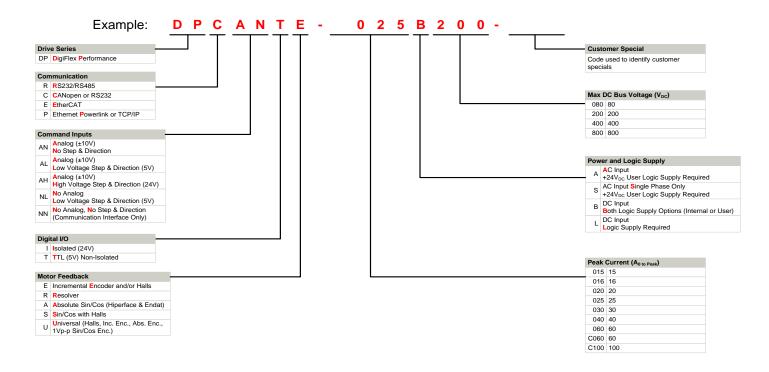
# MOUNTING DIMENSIONS







# PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quickturn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

# **Examples of Customized Products**

- Optimized Footprint
- Private Label Software
- **OEM Specified Connectors**
- No Outer Case
- **Increased Current Resolution**
- Increased Temperature Range
- Custom Control Interface
- Integrated System I/O

- Tailored Project File
- 4 Silkscreen Branding
- Optimized Base Plate
- **Increased Current Limits**
- Increased Voltage Range
- Conformal Coating 4
- Multi-Axis Configurations 4
- Reduced Profile Size and Weight

# **Available Accessories**

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



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