



MULTI-AXIS  
SOLUTION



DEBRIS  
RESISTANT



CONTINUOUS  
AUTOMATION



HIGH SPEED

# ROBOTIC ASPARAGUS HARVESTER

## Agriculture - Food Harvesting

### Multi-Axis Guided Motion for Automation in High Debris Farming Environment

#### THE CHALLENGE:

##### **AUTOMATING ASPARAGUS HARVESTING TO MEET INCREASED DEMAND**

Up to this point, asparagus harvesting has largely been an arduous and expensive manual process. The stalks grow at various speeds, so it has been the job of workers to painstakingly cut through each ripe stalk individually. This laborious process makes asparagus one of the most expensive vegetables to produce. With demand on the rise, it has become more important than ever to explore automation solutions to make harvesting sustainable.

The Bremen Centre for Mechatronics (BCM), the packaging machine manufacturer Strauss, and the agricultural company C. Wright & Son have collaborated to develop GARotics, a robotic asparagus-harvesting vehicle that uses image processing to identify and collect green asparagus at its optimal ripeness.

To move the asparagus shearing tools into position requires a robust guided motion system with a high degree of maneuverability to avoid damaging the growing stalks.

#### CRITICAL FACTORS:

##### **HIGH THROUGHPUT IN A HARSH ENVIRONMENTS**

To meet demand, it is critical that the robot have a high throughput. Therefore, the cutting toolhead must have travel speeds above 1 m/s to cover the width of the crop row. Additionally, the system should have the flexibility to maneuver around the stalks that are not ready for harvesting.

Asparagus is grown in many regions across the world, where environmental conditions can be hot or cold, dusty or wet. The system must be resistant to these harsh conditions and tolerant of debris to run for 24 hours in the fields.



Multi-Axis Solution



Debris Resistant



Continuous Automation



High Speed

***"Up to now [asparagus harvesting robots] have been no faster than human harvesters."***

- Sebastian Allers, Design Engineer at Strauss



**SL2 Stainless Steel Linear Guide**



**PRT2 Ring and Track System**



**DLS Belt Driven System with Motor and Controller**

## **THE BISHOP-WISECARVER ADVANTAGE**

### **START WITH GUIDE WHEEL TECHNOLOGY DESIGNED FOR THE HARSH AND EXTREME.**

When it comes to outdoor automation projects and debris-filled environments, Bishop-Wisecarver has systems and products that will excel in the dirtiest, most extreme situations.

- Complete guided motion solutions, including drive systems, multi-axis solutions, and custom subassemblies
- Self-cleaning vee guide wheel technology wipes away dirt and debris
- HepcoMotion® SL2 linear guides available up to 4m long as standard (easily butt-joined for longer lengths)
- HepcoMotion® PRT2 precision ring and track system can be configured for rotary motion or complex curved profiles
- Hardened, precision ground track and sealed bearings for long system life, low maintenance, and speeds to 5 m/s
- Stainless steel options for corrosion resistance

*"Thanks to the combination of a linear movement and rotation when lowering, it is possible to fit in a small distance between the stalks of two asparagus."*

*- Lasse Langstädtler, Research Assistant at the Bremen Institute*

### **SOLUTION:**

#### **FAST & DURABLE MULTI-AXIS GUIDED MOTION.**

To maximize throughput, two independent cutting heads are mounted to the underside of the robot harvester and travel across the width of the row of crops on SL2 stainless steel linear guides. The vee guide wheel technology of SL2 wipes away any dirt, dust, and debris, while the stainless steel construction provides corrosion and environmental resistance. Each guide system is driven by AC geared motors and a belt drive (based off HepcoMotion® DLS actuators) for speeds up to 1.4 m/s. With specialized motors it is possible to achieve 5 m/s on such a guide system.

The cutting heads use a secondary pivoting movement to navigate around asparagus stalks, only gripping and cutting those ready for harvesting. The gripper swings into position using a PRT2 ring and track system; stainless steel vee guide wheels and track again provide robust self-cleaning capabilities and high speed for the PRT2. The PRT2 and SL2 systems then reverse the motion, delivering the asparagus to a conveyor belt on the robot's side.

### **RESULTS:**

#### **PROBLEM SOLVED.**

With a steady energy supply, this robotic harvester can work in the fields for 24 hours. The robust design of the linear and rotary guided motion elements allows it to work continuously in dust, dirt, wetness, and a range of temperatures with almost zero maintenance (even no need for greasing). The speed and reliability of the SL2, PRT2, and DTS elements available from Bishop-Wisecarver help GARotics achieve a new level of throughput for automated harvesting of this high demand crop.

*Bishop-Wisecarver is the exclusive North American partner and distributor for HepcoMotion® products since 1984.*

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