



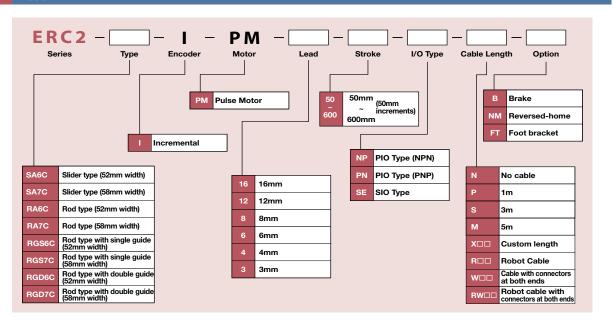
## List of Models

Mini
Standard
Controllers
Integrated
Roc
Type
Mini
Standard
Controllers
Integrated
Table/Arr
//FlatTyp
Mini
Standard

Splash-Proof
Controllers
PMEC
//AMEC
PSEP
//ASEP
ROBO
NET
ERC2
PCON
ACON
SCON
SCON
SSEL
ASEL

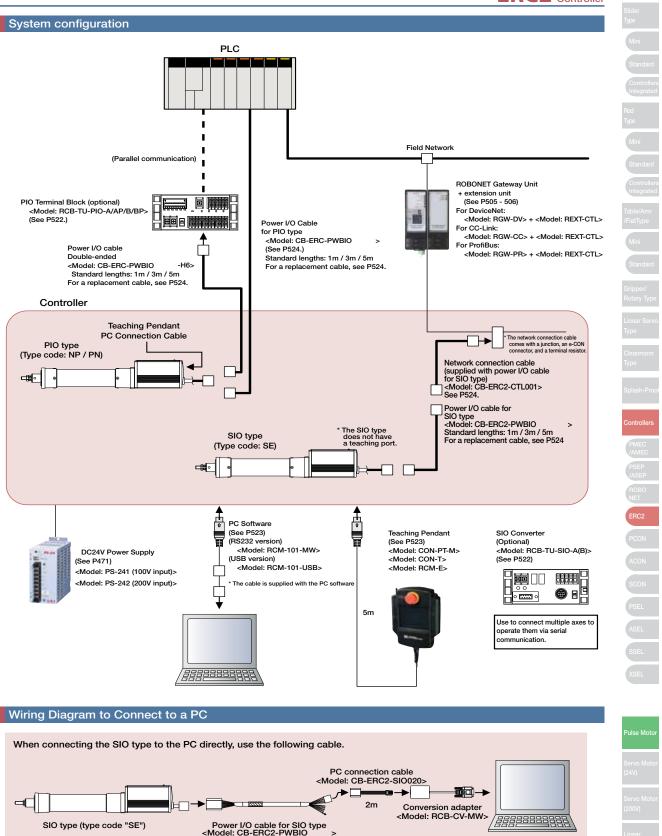
I/O type	NP	PN	SE	
Name	PIO type (NPN Specification)	PIO type (PNP Specification)	Serial Communication Type	
External View				
Description	Controller that moves by designating position numbers with NPN PIO via PLC.		Controller that is used by connecting to the field network via the gateway unit.	
Position points	16 points	16 points	64 points	

## Model



515 ERC2





516



































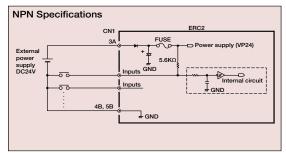


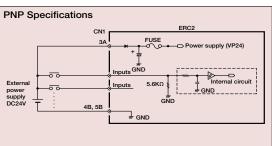


## I/O specification (PIO type)

#### Input section External input specifications

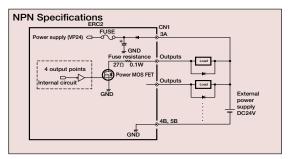
Item	Specifications	
Input points	6 points	
Input voltage	DC24V +/-10%	
Input current	4mA/circuit	
Leak current	Max. 1mA/point	
Operating	ON voltage: Min. 18V (3.5mA)	
voltage	OFF voltage: Max. 6V (1mA)	

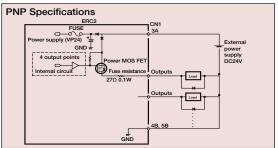




# ■ Output section External output specifications

Item	Specifications	
Input points	4 points	
Nominal load voltage	DC24V	
Max. current	60mA/point	
Remaining voltage	2V or less	
Short-circuit, reverse voltage, protection	Fuse resistance (27Ω0.1W)	





## Table of I/O signals (PIO type)

Parameter (PIO pattern select)	PIO pattern	Pin No.
0	8-point type	A standard specification providing eight positioning points, plus a home return signal, zone signal, etc. (The parameter has been set to this pattern prior to the shipment.)
1	3-point type (Solenoid valve type)	Simply turn ON three signals of ST0 to ST2 to move the actuator to the corresponding positions (0 to 2), just like you do with solenoid valves (This allows for easy conversion from air cylinders).
2 16-point type (Zone signal type)		Can be positioned for up to 16 points. (Same as the 8-point type, except that this pattern provides no home return signal.)
3 16-point type (Position zone signal type) A 16-point p		A 16-point pattern with a position zone signal instead of a zone signal.

			Parameters (select PIO pattern)			
Pin No.	Classification	Wire color	0	1	2	3
r in rec.	Ciacomoation	Wile color	Conventional type	3-point type (Solenoid valve type)	16-point type (Zone signal type)	16-point type (Position zone signal type)
1A	SIO	Orange (Red 1)		SC	BA .	
1B	310	Orange (Black 1)		SG	àВ	
2A	Signal	Light Blue (Red 1)		EM	S1	
2B	Signal	Light Blue (Black 1)		EM	S2	
3A	24V	White (Red 1)		24	١V	
3B	0V	White (Black 1)		Bl	_K	
4A	24V	Yellow (Red 1)		M	PI	
4B	0V	Yellow (Black 1)	GND			
5A	24V	Pink (Red 1)		M	PI	
5B	0V	Pink (Black 1)		GN	ND .	
6A		Orange (Red 2)	PC1	ST0	PC1	PC1
6B		Orange (Black 2)	PC2	ST1	PC2	PC2
7A	Input	Light Blue (Red 2)	PC4	ST2	PC4	PC4
7B	liibat	Light Blue (Black 2)	HOME	-	PC8	PC8
8A		White (Red 2)	CSTR	RES	CSTR	CSTR
8B		White (Black 2)	* STP	* STP	* STP	* STP
9A		Yellow (Red 2)	PEND	PE0	PEND	PEND
9B	Output	Yellow (Black 2)	HEND	PE1	HEND	HEND
10A	Cutput	Pink (Red 2)	ZONE	PE2	ZONE	PZONE
10B	Pink (Black		* ALM			

Signals marked with an asterisk (\*) (ALM/STP) are negative logic signals so they are normally on.



# Signal names

Classification	Signal Name	Signal abbreviations	Function overview
SIO	Serial Communication	SGA SGB	Used for serial communication.
24V 0V	Emergency stop	EMS1 EMS2	These signals are wired to enable the emergency stop switch on the teaching pendant (see P521).
00	Brake release	BKR	By connecting to 0V (150mA needed) the brake is forcibly released.
	Command position No.	PC1 PC2 PC4 PC8	Designates the position number using 4-bit binary signals (or 3-bit binary signals if the 8-point PIO pattern is selected).  (Example) Position 3 → Input PC1 and PC2  Position 7 → Input PC1 and PC2 and PC4
Input	Position movement	ST0 ST1 ST2	Turn the ST0 signal on to move the actuator to position 0. Same for ST1 and ST2 (Operation can be started with these signals alone. No need to input a start signal).
	Home return	HOME	Home-return operation starts at the leading edge of this signal.
	Start	CSTR	Input a command position number signal and turn this signal ON, and the actuator will start moving to the specified position.
	Reset	RES	Turning this signal ON resets the alarms that are present. When it is paused ("STP is off), it is possible to cancel the residual movement.
	Pause	* STP	Normal operation is allowed while this signal is ON (negative logic)  The actuator starts to decelerate to a stop at the ON → OFF leading edge of this signal.
	Positioning complete	PEND	This signal turns ON once the actuator has moved to the target position and completed the positioning by entering the specified positioning band. Used to determine if positioning has completed.
Output	Complete position No.	PE0 PE1 PE2	PE0 is output upon completion of movement to position 0. Same for PE1 and PE2. (These signals are valid only when the 3-point PIO pattern is selected.)
Output	Home return complete	HEND	This signal turns ON upon completion of home return.
	Zone	ZONE	This signal turns ON upon entry into the zone signal range set by parameters.
	Position zone	PZONE	This signal turns ON upon entry into the zone signal range set in the position table.
	Alarm	* ALM	The signal remains ON in normal conditions and turns OFF upon generation of the alarm (negative logic). Synchronized with the LED at the top of the motor cover (green: normal state, red: alarm on).

Signals marked with an asterisk (\*) (ALM/STP) are negative logic signals, so they are normally on.

# Specification Table

		_		
Specification		Details		
	Туре	PIO specification (NP / PN)	SIO specification (SE)	
	Control method	Low field vector control (patent pending)		
	Positioning command	Position No. designation	Position No. designation / Direct value designation	
	Position No.	Max. 16 points	Max. 64 points	
	Backup memory	Position number data and parameters are stored in	n nonvolatile memory.	
	васкир піетіогу	Serial EEPROM with a rewrite life of 100,000 times		
	PIO	6 dedicated input points/4 dedicated output points	None	
	Electromagnetic brake	Built-in circuit DC24V±10% 0.15A max.		
	2-color LED display	Servo ON (green), Alarm/motor drive power supply shut-down (red)		
	I/O power (Note 1)	Common to control power (non-isolated)		
	Serial Communication	RS485 1ch (External termination)		
	Absolute function	None		
Ford	ced release of electromagnetic brake	Forced release when connected to 0V (NP), or 24V (PN)	Forced release when connected to 24V	
	Cable Length	I/O cable: 10m max.		
	Cable Lefigin	SIO connector communication cable: 5m or shorte	r	
	Dielectric strength voltage	DC500V 10MΩ		
	EMC	EN55011 Class A Group1 (3m)		
	Power supply voltage	DC24V ± 10%		
	Power supply current	2A max.		
Jent	Ambient operating temperature	0 ∼ 40°C		
Environment	Ambient operating humidity	85% RH or lower (non-condensing)		
En.	Ambient operating atmosphere	Free from corrosive gases		
	Protection class	IP20		

Use the isolated PIO terminal block (option P522) to isolate the I/O power supply.

Slider Type

Mini

Standard

Controller

Rod Type

Mini

Standard

Controllers

Table/Arm

/FlatType

Mini

Standard

Linear Servo

Cleanroom Type

Splash-Proof

Controllers

PMEC /AMEC

/ASEP

EDC2

PCON

ACON

.

SSFI

XSEL

Pulse Moto

Servo Moto (24V)

Servo Moto (200V)

Linear Servo Moto





# I/O wiring drawing





































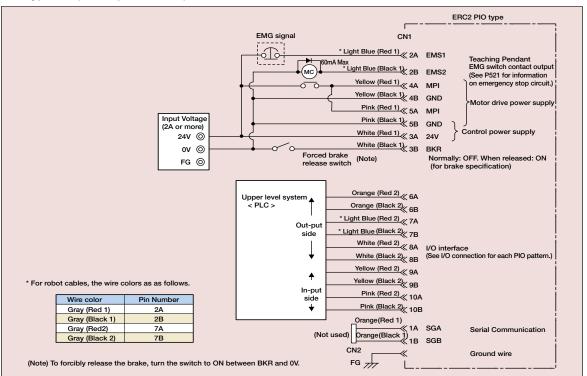




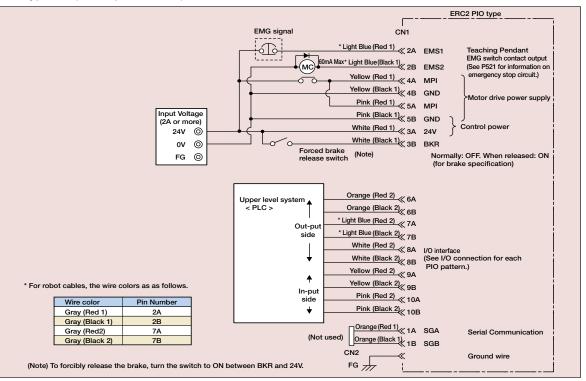




#### PIO Type NP (NPN Specification)



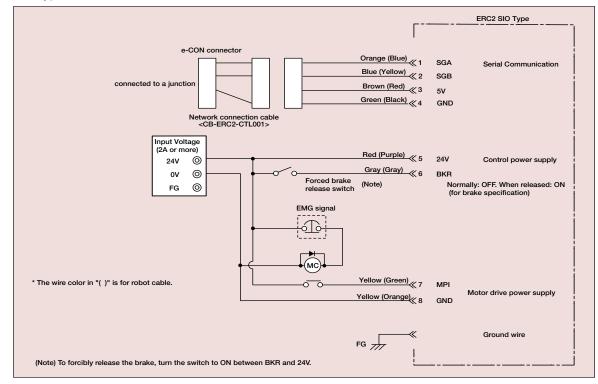
#### PIO Type PN (PNP Specification)

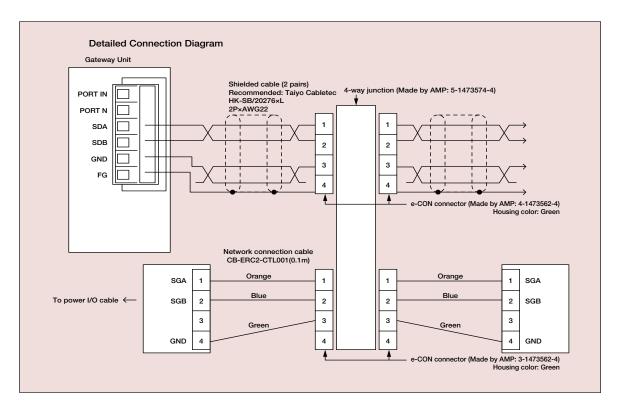


519 ERC2



#### SIO Type SE





Slider
Tiype

Mini

Standard

Controllers
integrated

Rod

Flod

Standard

Controllers
integrated

Table/Arm
//FlatType

Mini

Standard

Gripper/
Rotary Type

Linear Servo
Type

Cleanroom
Type

Splash-Proof

Controllers

PMEC
//AMEC
PSEP
//ASEP
ROBO
NET

ERC2

PCON

ACON

SCON

PSEL

ASEL

XSEL

XSEL

VSEL

Servo Motor
(24V)

Servo Motor
(200V)



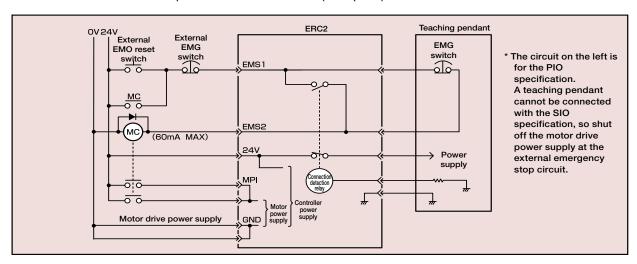




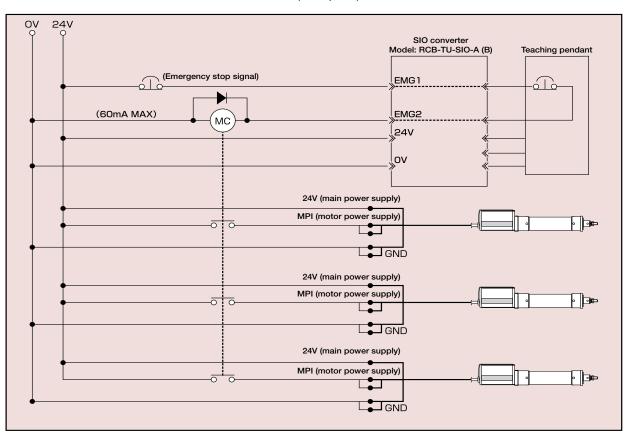
The ERC2 series has no built-in emergency stop circuit, so the customer must provide an emergency stop circuit based on the logic explained below.

(The circuit below is simplified for explanation purposes. Provide a ready circuit, etc., according to your specification.)

Single Axis: To provide an emergency stop circuit for a single-axis configuration, operate a relay using the EMS1 and EMS2 contacts of the power & I/O cable to cut off MPI (motor power).



To provide an emergency stop circuit for a multiple-axes configuration, operate a relay using the EMG1 and EMG2 Multiple Axis: contacts of the SIO converter to cut off MPI (motor power) for each axis.



**521** 



Mini
Standard
Controllers
Integrated

Rood
Type

Mini
Standard

Table/Arr
/FlatTyp

Mini
Standard

Controllers
PMEC /AMEC
PSEP //ASEP
ROBO NET /
ERC2
PCON ACON
ACON
SCON
ASEL
ASEL
XSEL

Controllers Integrated God Kype

Mini

Standard

Controllers Integrated God FlatType

Mini

#### Isolated PIO Terminal Block

This terminal block is used to isolate the I/O power or simplify the wiring with a PLC.

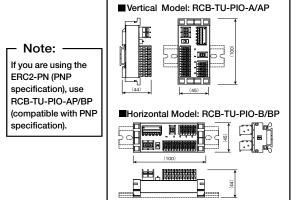
\*When a terminal block is used, the optional power & I/O cable with connectors on both ends must be used.

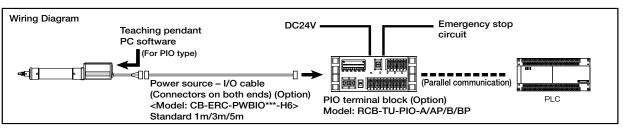
Features - The input and output ports are non-polar, so both NPN and PNP are compatible with the I/O specifications on the PLC side.

- An input/output-signal monitor LED is equipped to check the ON/OFF status of signals.

Specification

3		Item	Specifications
	Power s	upply voltage	DC24V±10%
	Ambient Oper	ating Temp./Humidity	0 to 55°C, 85% RH or below (non-condensing)
		Input points	6 points
		Input voltage	DC24V±10%
	Input Input current		7mA/circuit (bipolar)
	area	Allowable leaked current	1mA/point (at room temperature, about 2mA)
		Operating voltage	Input ON: Min. 16V (4.5mA)
	(with respect to ground)		OFF: Max. 5V (1.3 mA)
		Output points	4 points
		Rated load voltage	DC24V
	Output area Max. current Residual voltage Short circuit Overcurrent protection		60mA/point
			2V or less/60mA
			Fuse resistance (27Ω0.1W)





#### SIO Converter

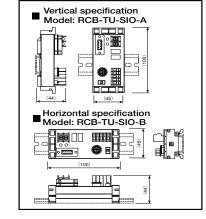
This converter can be used for RS232 communication by connecting a serial communication wire (SGA, SGB) for the power-I/O cable, and using a D-sub 9-pin cross cable to connect a computer.

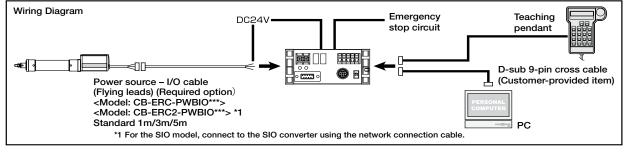
Features - The connection port for teaching-pendant or a PC cable can be installed at any position away from the actuator.

- Multiple axes can be connected and operated from a PC via serial communication.

# Specifications

Item	Specifications
Power supply voltage	DC24V ±10%
Ambient Operating Temp./	0 to 55°C, 85% RH or below
Humidity	(non-condensing)
Terminal resistor	120Ω (built-in)





Servo Motor (24V) Servo Motor (200V) Linear Servo Motor

Controllers

PMEC
//AMEC

PSEP
//ASEP

ROBO
NET

ERC2

PCON

AGON

SCON

PSEL

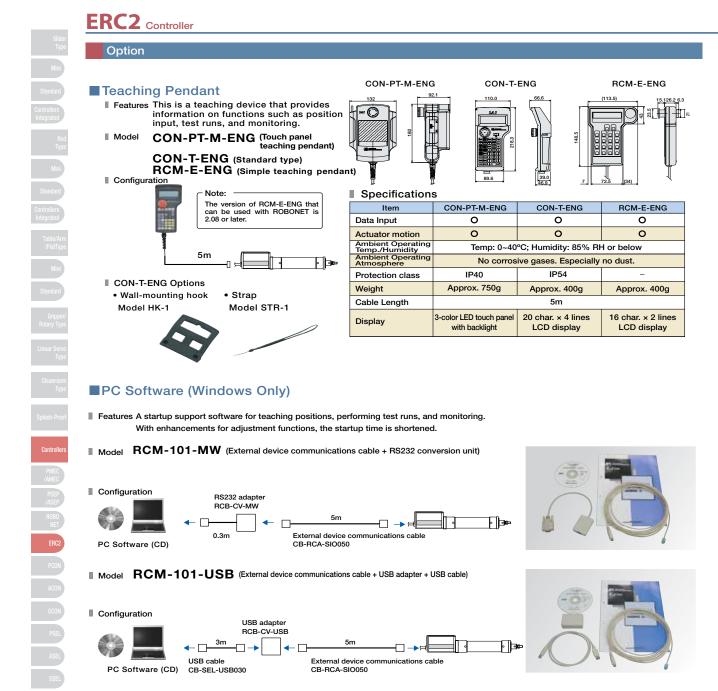
ASEL

Sold & Serviced By:

ELECTROMATE

Toll Free Phone (877) SERV098
Toll Free Fax (877) SERV099

www.electromate.com sales@electromate.com

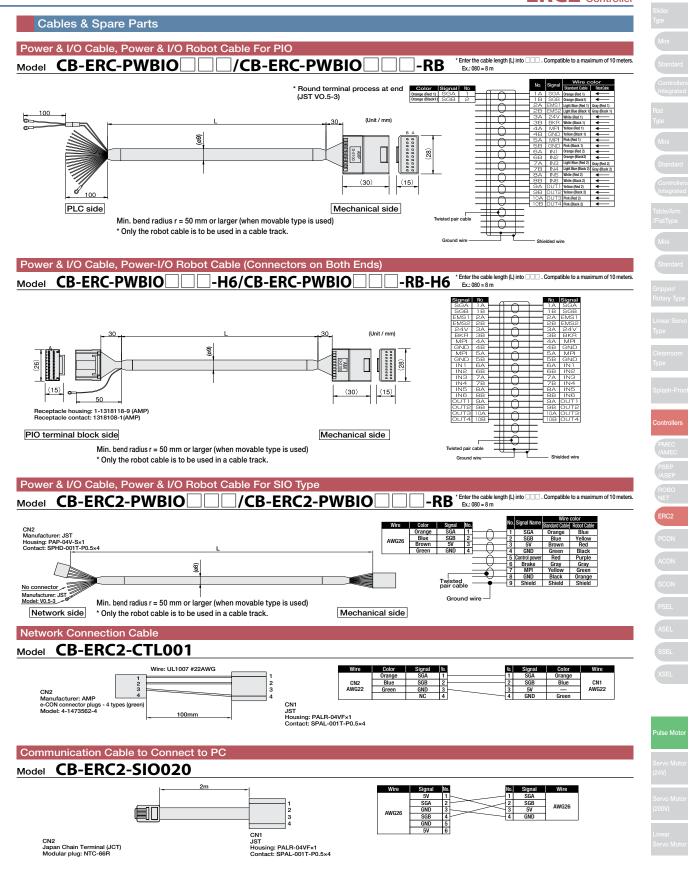


Servo Motor (24V)

> Linear Servo Motor

> > **523** EDC:





**524** 

