

Stepper Products

Our stepper motors, drives and controllers, which accommodate a wide range of power requirements, provide a high-performance, yet very costeffective solution when you need precise motion control.

Our hybrid stepper motors are some of the highest torque-density motors in the industry. Available in several NEMA frame sizes, these 2 phase stepper motors inherently move in small, precise 0.9 or 1.8 degree increments (400 or 200 steps/revolution). This stepping action is simple to control and does not require complicated, expensive feedback devices. Our stepper motors are excellent alternatives to pneumatic, hydraulic and servomotor systems.

Kollmorgen's stepper drives are designed with versatility, ease-of-use, and cost-effectiveness in mind. Choose from a broad range of advanced drives and controls including full, half, and microstepping models in both modular and packaged designs.



Kollmorgen's stepper drives and motors are designed with versatility, ease–of–use, and cost-effectiveness in mind. The motors provide high torque in a small package and come in a wide range of standard sizes, constructions, windings and options. They are available with custom leads, shafts and connectors are routinely provided to effectively solve your application needs. Several models feature the addition of our innovative SIGMAX[®] technology for higher torque and acceleration rates.



P-Series Stepper Drives

Best-in-Class Components

P-Series Stepper Drives work seamlessly with Kollmorgen stepper and synchronous motors for quality, reliability, and performance. PMX Series Stepper

Total

MR Sories Stepper

MP Series Stepper



KN Series Stepper

EH Series Stepper

MX Explosion-Proof Series



MH172 Stepper



KS06 Synchronous



X(CE) Series Synchronous

SS Gearhead Synchroous

P-Series Drive Features and Benefit Be

STEPPER PRODUCTS P-SERIES DRIVE-CONTROLLER

P5000



Value DC Input Stepper Drive

- Wave matching for Kollmorgen motors to provide optimal performance
- All inputs and outputs are optically isolated
- Step and direction inputs or internal velocity controlled oscillator (VCO) dip switch selectable
- DIP switch selectable micro-stepping resolution settings
- Idle current reduction, DIP switch selectable
- Compensation for mid-range instability
- RoHS & CE certified
- UL pending



Full Featured AC Input Stepper Drive

- No programming required
- Covers full power range of Kollmorgen steppers
- Switch selectable current from 0.2-5.7 Arms, 8.0 A peak
- Switch selectable for many Kollmorgen motor parings
- All inputs and outputs are optically isolated
- Single-ended and differential step and direction
- Enable input
- Switch selectable micro-stepping resolution
- Anti-resonance based on load inertia
- RoHS & CE certified

P7000



C ELECTROMATE

Full Featured AC or DC Input Stepper Drives with Intelligent Indexing Option (-PN)

- AC and DC input versions
- Covers full power range of Kollmorgen steppers
- Drives can be configured by either dip switches or P7000 software
- Intelligent indexing option (-PN) provides ability to link motion tasks.
- All inputs and outputs are optically isolated
- Single-ended and differential step and direction
- Enable input
- Switch selectable micro-stepping resolution
- Anti-resonance based on load inertia
- RoHS, CE and UL certified

Budget/Value

Full–Featured

STEPPER DRIVE PRODUCT OVERVIEW

Stepper Drive Model	Modes of Operation*	Input voltage (Vdc)	Input Voltage (Vac)	Output current (Adc) Continuous (Peak)
P5000	S, V	20 - 75	n/a	0.7 - 2.0 (3.5)
P6000	S	n/a	110-240 +/-10%	0.3 - 5.7 (8.0)
P70530	S, M	20 - 75	n/a	0 - 5.0 (7.1)
P70360	S, M	n/a	120/240	0 - 2.5 (3.5)

Modes of Operation: S - Step and Direction; V - Velocity Controlled Oscillator (VCO);

M - Motion Node Indexing

P5000 Stepper Drive-Controller



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RIVE-CONTROLLER

Big Performance, Micro Package.

Introducing the New Kollmorgen P5000 Stepper Drive.

The P5000 is a compact micro-stepping stepper drive optimized for high system performance with Kollmorgen's industry leading POWERMAX II stepper motors. It is an impressive yet simple addition to the Kollmorgen stepper drive family.

Optimized. Smooth. Compact.

Pairing a stepper system doesn't get any easier! The P5000 and Kollmorgen stepper motors are meant to be together. With Kollmorgen motor windings optimized for the P5000, all you have to do is set the dip switches for the motor you are paired with and you have a smooth operating system that fully utilizes the potential of your Kollmorgen motor and drive combination!

Features

- Current output from 0.7-3.5 Arms peak; DIP switch selectable in 0.2 Amp increments
- Bus Voltage 20-75 Vdc
- Wave matching for Kollmorgen motors to provide optimal performance for the Kollmorgen Stepper Motor Families.
- All Inputs and Outputs are Optically Isolated
- Command Source from External Step and Direction Inputs or Internal Velocity Controlled Oscillator (VCO); DIP switch selectable
- External Single-Ended Step and Direction Command
 - Disable or Fault Reset Input
 - Fault or Enable Output
- VCO Mode
 - CW Limit Input
 - CCW Limit Input
 - Run/Stop Input
 - Run/Stop Output
 - CW Speed trimpot
 - CCW Speed trimpot
 - Accel/Decel trimpot
- DIP switch selectable micro-stepping-resolution settings
- Pulse Multiplier smooths micro-stepping*
- Idle Current Reduction; DIP switch selectable
- Compensation for mid-range instability*
- RoHS & CE certified
- UL pending

Note: For complete P-Series model nomenclature, refer to page 146. *Patents Pending P5000 Stepper Drive (Shown Actual Size)



P6000 Stepper Drive-Controller



Powerful, Yet Simple.

Introducing the New Kollmorgen P6000 Stepper Drive.

The P6000 is an AC input micro-stepping drive optimized for pairing with POWERPAC and POWERMAX stepper motors. With the simplicity of dip switches and the optimized performance from the complete system, this stepper solution brings increased machine performance without the associated complexity.

Powerful. Simple. Optimized.

The P6000 and Kollmorgen POWERPAC and POWERMAX stepper motors are designed to provide the best system solution when paired with one another. The easy dip switch selection matches the P6000 settings with the optimal Kollmorgen stepper motor requirements to provide the best performance and most efficient solution for nearly any application.

Features

- No programming required!
- Covers full power range of Kollmorgen Stepper Motors
- Switch Selectable Current Output from 0.2-5.7 Arms, 8.0 A peak
- 120/240 VAC Input (160/320 Vdc Bus)
- Kollmorgen Stepper Motor Pairing; Switch Selectable
- All Inputs and Outputs are Optically Isolated
- Single-Ended and Differential Step and Direction or CW/CCW Command; Switch Selectable
- Enable Input
- Fault Output (Sinking or Sourcing)
- Status LEDs for easy troubleshooting
- Switch Selectable Micro-Stepping-Resolution Settings
- Step Smoothing Filter; Switch Selectable
- Idle Current Reduction; Switch Selectable
- Anti-Resonance Based On Load Inertia; Switch Selectable
- Self-Test Conducts Spin Test to Confirm Proper Connection; Switch Selectable
- RoHS & CE Certified

Note: For complete P-Series model nomenclature, refer to page 146.







P7000 Stepper Drive-Controller

P7000 stepper drives offer a unique level of system functionality, smoothness, high-speed performance and innovation unmatched in the industry.

The compact P7000 is designed to power Kollmorgen step motors ranging from NEMA size 17 up to NEMA size 42. Two power configurations are available for operation directly from AC power, or from a DC power supply.

There are two levels of control offered. The basic drive accepts step and direction inputs. P7000 drives are also available with an integrated position controller (-PN option). The drives are configured by either on-board dip switches, or with the P7000 tools software.

Advanced P7000 Features Make it the Best Choice to Meet Your Application Requirements

Multistepping[™]

Also known as auto-smoothing. The P7000 drive accepts full step pulse commands from the indexer and inserts fine micro-steps to smooth coarse low speed motion. This allows you to significantly upgrade machine performance without having to redesign machine control architecture.

Auto-Tuning

Advanced current auto-tuning techniques provide outstanding lowspeed smoothness. The P7000 senses the motor's characteristics and automatically fine tunes itself to meet your high-performance needs. This reduces installation and set-up time.

Mid-Band Anti-Resonance Control

Reduces negative effects of mechanical resonance, allowing you to get more out of a smaller motor and virtually eliminating nuisance stalls and machine downtime.

Idle Current Reduction

If you do not require the motor's full torque to hold a load at rest, you can select the right amount of current (torque) to reduce motor heating and power consumption. This increases the life of the system.

Dynamic Smoothing

Quasi-S-curve algorithm reduces jerk, especially upon acceleration. Increases mechanical life of the machine and reduces energy consumption.

Intelligent Indexing Option (-PN)

Wizard-like P7000 helps you to develop and link motion tasks such as homing and conditional and unconditional indexing. You can be up-and-running quickly.

Modbus RTU Compatible

The intelligent indexing option (-PN) supports Modbus RTU to control motion with an external interface device. External interfaces make controlling motion simple for machine operators.

P7000 Tools

The position node option allows you to configure up to 63 absolute or relative moves. You can specify the moves' distance, acceleration, velocity, and deceleration rates, or simply specify the distance and total time for the move – P7000 will perform the calculations automatically.

Specifications	Units	P70530	P70360
Input voltage range	Volts	20 - 75 Vdc	120 or 240 Vac
Continuous current	Amps rms	5	2.5
Microstep peak current	Amps peak	7.1	3.5

Note: For complete P-Series model nomenclature, refer to page 146.

www.kollmorgen.com



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Stepper Motor Overview



Kollmorgen offers a comprehensive range of stepper motor products including continous torque, high torque and hybrid options to meet a wide range of application requirements. For other Kollmorgen stepper products or information not included in this catalog go to www.kollmorgen.com.

		duct ily	МА	ď	cks	Holding Torque (oz-in)
		Pro Fan	NE	Ste	Sta	400 1200 2000 2800 3600 4400 5200 6000
		PMX08	08	1.8°	2	4.0
_		PMX11	11	1.8°	3	19.2
Econo	Ø	PMX14	14	1.8°	3	26.2
omy, Pus		PMX17	17	0.9° 1.8°	5	124.5
sh		PMX23	23	0.9° 1.8°	3	386
		PMX34	34	1.8°	4	1695
Fla		P2 M2	23	1.8°	3	214 253
gship	0	T2	23	1.8°	4	380
) Produc		N3 K3	34	1.8°	4	2180 2790
ts	6.101	N4 K4	42	1.8°	3	4370 5660
-		H2 E2	23	1.8°	3	158 225
Convent Round F	13	H3 E3	34	1.8°	3	916 1300
ional lange		H4 E4	42	1.8°	3	2650 3960
		MH172	66	1.8°	1	6139
Spe Purp		MX9	34	1.8°	3	550
cial pose		MX11	42	1.8°	2	1390
						Standard Stepper Motor Construction

Step motor utilizing SIGMAX® Technology



			Fea	ature	es —		Standard Options							io	15						
Product Family	NEMA	UL Recognized	CE Mark	RoHS	SIGMAX [®] Technology	Integral Connectoin	Leadwire	4-Lead Bipolar	6-Lead Unipolar	8-Lead	Terminal Box	MS Connector	IP Sealing	Encoders	Normal 60 H	ron hat	t t tkehvay	Rear Shaft	Low Inertia	Family Features	
PMX08	08		•	•			•	•					30		0	•		•			
PMX11	11		•	•		•	•	•	0				30		0	•		•		 NEMA Sizes 8, 11, 14, 17, 23, 34 	
PMX14	14		•	•		•	•	•					30		0	•		•		CE, RoHS, and REACH Compliant Unipolar or Bipolar windings	
PMX17	17		•	•		•	•	•	0				30		0	•		•		Options: shaft flats, rear shaft with encoder mounting holes, IP Sealing	
PMX23	23		٠	•		•	•	•	0				30, 65 ¹		0	•		•		 Special Uptions readily available: spur and planetary gearboxes, encoders, special shafts 	
PMX34	34		•	•			•	•					30, 65 ¹		0	•	0	•			
P2 M2	23	•	•		•	•	•			•			40 40	•	•	0 0		•	•	High torque standard bybrid stepper motor	
T2	23	•	•				•	•	•		•	•	40	•	•	0		•		Enhanced M and K SIGMAX models provide up to 25% more torrule in same package	
K3 N3	34	•	•		•		•	•	•	•	•	•	65 ¹ 65 ¹	•			•	•		Low detent torque for smoother microstepping Bipolar and unipolar winding	
K4 N4	42	•	•		•		•	•	•	•	•	•	65 ¹ 65 ¹	•			•	•		Large array of options	
H2 E2	23	•	•		•		•	•	•	•		•	40 40	•	•	0 0		•	•	• High efficiency, low loss hybrid designs in a conventional	
H3 E3	34	•	•		•		•	•	•	•		•	65 ¹ 65 ¹	•	•	0 0		•		 round frame Enhanced E SIGMAX models provide up to 25% more torque in the same package Torque produced over a wide speed range Large array of options F2 H2 offer high axial loading 	
H4 E4	42	•	•		•		•	•	•	•		•	65² 65²	•			•	•			
MH172	66										•		40	•			•	•			
MX9	34	•											40		•			•		 Standard hybrid stepper motor Meets Explosion proof UL Class 1, Division 1 Group D requiremente 	
MX11	42	•											40			•		•		Up to 150% rated torque reserve capacity (MX9) and 200% for {MX11}	

Notes: 1. Requires shaft seal and connection option other than leaded (Meets IP40 otherwise) 2. Requires shaft seal option (Meets IP40 otherwise)

www.kollmorgen.com

Hybrid PMX Step Motor



Kollmorgen's new PMX[™] stepper motor line delivers breadth and design flexibility at competitive lead times.

Kollmorgen is excited to continue its winning heritage in hybrid stepper motors by introducing the PMX family. Leveraging the best practices from customer preferred products in the POWERMAX and POWERPAC families, the PMX lines will deliver breadth and design flexibility at a very competitive lead time. Look no further for that hybrid stepper motor family with local support that gives you the flexibility you need to succeed.

PMX Series motors include smaller Nema 08, 11, and 14 frame sizes in addition to the traditional Nema 17, 23, and 34 frame sizes. Each frame size is built with high quality construction in an affordable, market competitive solution. Numerous co-engineering options are also available including: customizing shafts, encoders, and mounted spur and planetary gearboxes.



- Increased Design Flexibility six frame sizes (08, 11, 14, 17, 23, 34) each with several stack length and winding options available
- Minimal Drive Adjustments options for 1.8 and 0.9 degree step angles
- Lower Unit Cost PMX motors are priced competitively in today's current stepper market and are the lowest of all Kollmorgen stepper products.
- Quality construction translates to reliability in the field and a long service life.
- Localized Support gives you the delivery terms and immediate technical support you need, meaning to quicker time to market and less downtime.
- Flexible Manufacturing enables Kollmorgen to immediately evaluate modifications and co-engineered solutions for rapid prototyping
- Easy to Apply Worldwide CE, RoHS, REACH

Many Applications

PMX motors allow Kollmorgen customers to fulfil their automation needs at an affordable cost, enabling higher throughput in a wide variety of equipment. In addition, leveraging Kollmorgen's technical expertise and flexible engineering, the PMX is ready for seamless special and coengineering options, allowing for swifter and easier integration into both new and existing applications.

PMX Stepper Motor General Specifications

				Holding Torque (Motor Mounted)		Ler	igth	
		Series	Stacks	Bip	olar	in	mm	Features
				oz-in	Nm			
0. 00		2 Phase, 1.8° St	tep Motors. F	rame size: 0.8	3 inch, 20 mm			
Size U8	174	PMX081	1	2.5	0.02	1.30	33.0	Front shaft flat ontion
FINIA Series		PMX082	2	4.0	0.03	1.65	42.0	Rear shaft option
		2 Phase, 1.8° St	tep Motors. F	rame size: 1.′	l inch, 28 mm			
Size 11	100	PMX111	1	10.0	0.07	1.26	32.0	• Front shaft flat option
PMX Series	15	PMX112	2	16.6	0.12	1.77	45.0	 Bipolar or Unipolar winding available Bear shaft option
		PMX113	3	19.2	0.14	2.01	51.0	Integral connector option
	1	2 Phase, 1.8° St	tep Motors. F	rame size: 1.4	4 inch, 35 mm			
Size 14	-	PMX141	1	14.2	0.10	1.02	26.0	• Front shaft flat option
PMX Series	1	PMX142	2	15.9	0.11	1.10	28.0	 Bipolar or Unipolar winding available Rear shaft option
		PMX143	3	26.2	0.18	1.42	36.0	Integral connector option
		2 Phase, 0.9° o	r 1.8° Step M	otors. Frame	size: 1.7 inch	i, 42 mm		
	0	PMX171 (1.8)	1	29.4	0.21	1.02	26.0	
Size 17	-	PMX172 (1.8)	2	38.5	0.27	1.32	33.5	Front shaft flat option
PMX Series		PMX173 (1.8)	3	60.0	0.42	1.56	39.5	Rear shaft option
	-	PMX174 (1.8)	4	73.9	0.52	1.87	47.5	Integral connector option
		PMX171 (1.8)	5	125	0.88	2.36	60.0	
	0	2 Phase, 0.9° oi	r 1.8° Step M	otors. Frame	size: 2.2 inch	, 57 mm		
Size 23	V	PMX231 (1.8)	1	95.6	0.67	1.62	41.0	Front shaft flat option
PMX Series	1 Cal	PMX232 (1.8)	2	199.2	1.41	2.21	56.0	 Bipolar or Unipolar winding available Bear shaft option
	15	PMX233 (1.8)	3	315	2.23	2.99	76.0	Integral connector option
		PMX234 (1.8)	4	387	2.73	3.31	84.0	Option for IPo5 sealing
	0	2 Phase, 1.8° St	tep Motors. I	Frame size: 3	.4 inch, 86 mn	n		
Size 34	-	PMX341	1	496	3.50	2.56	65.0	Front shaft flat ontion
PMX Series		PMX342	2	741	5.23	3.15	80.0	Bipolar or Unipolar winding available
	(5	PMX343	3	1311	9.26	4.65	118.0	 Hear shaft option Option for IP65 sealing
	-	PM344	4	1695	11.97	6.15	156.0	

Note: For complete PMX series model nomenclature, refer to page 147.

AC Synchronous Motor Overview



Kollmorgen offers a comprehensive range of AC synchronous motor products including continous torque, high torque and hybrid options to meet a wide range of application requirements. For products not included in this catalog go to www.kollmorgen.com for information about other Kollmorgen synchronous motor products.

Flagship Products



Special	- P . 1	X(CE)250, 700	118	42	250 700
Purpose		X(CE)1100, 1500	118	66	1100 1500

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Gearmotor	10	SS24x, 45x Gearmotor	122	34	630								5000	

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					Options		
Product Family	Page No	NEMA	Phases	Leaded	Teerminal Box	Rear Shaft	Family Features
KS06	110	23	1Ø	•	٠	٠	 1Ø and 3Ø (SS240, 450 models only) 72 rpm motor speed (with 60 Hz voltage)
SS240, 450	112	34	3Ø	•	٠	٠	 60 rpm motor speed (with 50 Hz voltage) 120 volt or 240 volt AC models
SS150, 250,400, 700	112	42	1Ø	•	٠	٠	 Torques: 80 – 1800 oz-in (0.56 – 12.7 Nm) East starting, stapping, or reversing
SS1800	112	66	1Ø	•	•	•	Can be stalled indefinitely without overheating

X(CE)250, 700	118	42	1Ø	•	•	 1Ø models X models meet UL Class 1, Group D requirements XCE models meet ATEX CE 0081 @ G Exd IIC T5 Gb rqmt. 60 and 50 Hz models (72 and 60 rpm respectively)
X(CE)1100, 1500	118	66	1Ø	•	•	 120 volt or 240 volt AC models Torques: 250 – 1500 oz-in (1.77 – 10.6 Nm) Fast starting, stopping, or reversing Can be stalled indefinitely without overheating

SS240, 450 Gearmotor	34	3Ø	٠	٠	٠	 All the features of the SS240, 450 series Gear reducers with ratios up to 125:1 Torques: 634 - 5000 oz-in (4.48 - 35.3 Nm)
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P-Series Stepper Drive



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KOLLMORGEN



PMX[™] Series Stepper Motor



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E & H Series Stepper Motor



- A, B and C = Additional standards
- S = Special, contact customer support

Note: Options shown in bold blue text are considered standard.

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NEMA 34 K & N Series Stepper Motor





NEMA 42 K & N Series Stepper Motor



Note: Options shown in bold blue text are considered standard.

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MODEL

NOMENCLATURE

M & P Series Stepper Motor

P 2 1 N R X A – L N N –	N S – 00
Series	Sequence Number
P = Standard M = Enhanced (n/a half stack)	Insert 00 if all parts are standard. Other numbers will be assigned for special motors.
Size	Encoder Option
2 - NEMA 22	NS = No Feedback
(2.25" across flat)	Use encoders below. You must specify shaft configuration D (double ended)
Number of StacksH = Half stack 1 = 1 stack 2 = 2 stacks	Caution: An encoder with line driver output may be required for use with some stepper motor controls. M1 = Encoder mounting provisions HD = Encoder 500 LPR HJ = Encoder 512 LPR SS = Special, contact customer support
Mounting	Shaft Configuration
N = NEMA S = Special, contact customer support	(Diameter & Length) N = Single D = Double
Construction	S = Special, contact customer support
S = Special, contact customer support	
Termination	N = Smooth F = Flat
X = Becentacle	S = Special, contact customer support
F = 8 flying leads	
S = Special, contact customer support	Rotor Type
For X (receptacle) designation, Mating leaded connectors may be ordered seperately. Optional GRN/YEL ground wire available.	L = Standard J = Low inertia (n/a half stack)
Winding Type	
A, B, C, D	
S = Special, contact customer support	



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MH172 Stepper Motor



MX Series Hazardous Duty Stepper Motor





T2 Series Stepper Motor



Winding Type

D, E, F, G, H, J, K S = Special, contact factory

Notes:

1. N/A with "C" Construction / Hookup option

2. "R" Construction / Hookup only, required for motors with encoders

3. Requires "R" Construction / Hookup option and "D" Shaft Configuration option

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MODEL NOMENCLATUR

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KS Series AC Synchronous Motor



X(CE) Series AC Synchronous Motor



180x = 1800 oz-in



SS Series AC Synchronous Motor



0 or 1 = 120 Vac (model dependent) Omit for 25 oz-in models (25 oz-in models are 120 Vac) 2 = 240 Vac m