



TILTIX Inclinometer

ACS-040-2-SC00-HK2-PM

POSITAL
FRABA



General Specifications

Application	2-Axes Position Monitoring and Leveling
Measurement Range	$\pm 40^\circ$
Absolute Accuracy	$\pm 0.10^\circ$
Resolution	0.01°

Electrical Specifications

Supply Voltage	10 - 30 VDC (See also Interface: Max Load Resistance)
Power Consumption (no load)	≤ 0.7 W
EMC: Emitted Interference	DIN EN 61000-6-4
EMC: Noise Immunity	DIN EN 61000-6-2
Reverse Polarity Protection	Yes
Short Circuit Protection	Yes
MTTF	350 years @ 40 °C

Environmental Specifications

Operating Temperature	- +85 °C (+185 °F)
Storage Temperature	-40 °C (-40 °F) - +85 °C (+185 °F)
Temperature Gradient	0.004°/ K
Protection Class	IP68/IP69K
Shock Resistance	≤ 100 g (half sine 6 ms, EN 60068-2-27)

Data Sheet

Printed at 8-06-2021 18:06

POSITAL

FRABA



Vibration Resistance	1.5 mm (10 Hz - 58 Hz) & \leq 20 g (58 Hz to 2000 Hz)
----------------------	---

Mechanical Specifications

Housing Material	Die-Cast Aluminum Alloy
Potting Material	PUR (Polyurethane)
Weight	220 g (0.49 lb)

Interface

Interface	Analog Current 4 - 20 mA + RS232
Teach In	Zero Positioning, Inverse Direction, Elevation Range Programming
Settling Time	125 ms
Output Type	Current 4 - 20 mA
Max Load Resistance	270 Ω @ 10 V DC (500 Ω @ 15 V DC)
Transmission Rate	RS232: min. 1200 Baud; max. 115200 Baud
Default Transmission Rate	RS232: 9600 Baud
Linearity	\pm 0.02%

Sold & Serviced By:



Canadian and International Sales

ELECTROMATE

877-737-8698

sales@electromate.com

www.electromate.com

U.S. Sales

SERVO2GO.com

877-378-0240

sales@servo2go.com

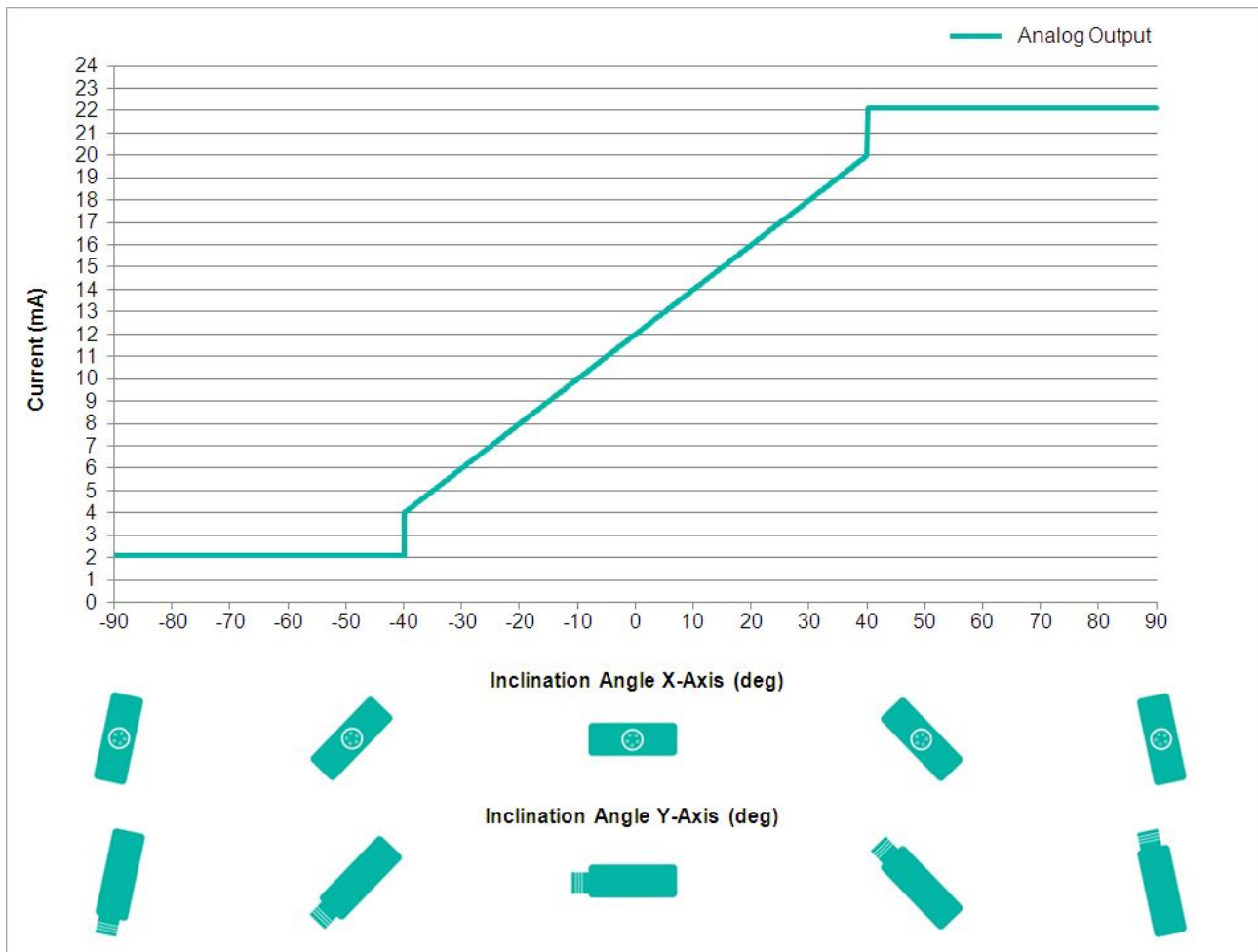
www.servo2go.com

Data Sheet

Printed at 8-06-2021 18:06

POSITAL

FRABA



Electrical Connection

Connection Type	Connector M12
Connector	M12, Male, 8 pin, a coded

Product Life Cycle

Product Life Cycle	Established
--------------------	-------------

Certification

Approval	CE + cULus
----------	------------

POSITAL

FRABA



Connection Plan

SIGNAL	PIN NUMBER
Power Supply	1
GND	4
X-Axis, Current Output	5
Y-Axis, Current Output	7
Set1	6
Set2	8
RxD	2
TxD	3

Dimensional Drawing

[2D Drawing](#)

Accessories

Connectors & Cables

- 2m PUR Cable, 8pin, A-Coded, f
 - 5m PUR Cable, 8pin, A-Coded, f
 - 10m PUR Cable, 8pin, A-Coded, f
 - 10m PUR Cable, 8pin, A-Coded, f
 - POS M12 8pin-A Female+5m PUR Cable
 - POS M12 8pin-A Female+2m PUR Cable
 - POS M12 8pin-A Female+10m PUR Cable
 - M12, 8pin A-Coded, Female
- More

Data Sheet

Printed at 8-06-2021 18:06

POSITAL

FRABA



Displays
AP22-D0 Analog Display (4 dig. o/p)
DiMod-A Analog Display

Got questions? Need an individual solution? We are here to help!

Sold & Serviced By:

 Canadian and International Sales
ELECTROMATE
877-737-8698
sales@electromate.com
www.electromate.com

U.S. Sales
SERVO2GO.com
877-378-0240
sales@servo2go.com
www.servo2go.com

All dimension in [inch] mm. This drawing and the information contained is for general presentation purposes only. Please refer to the "Download" section for detailed technical drawings. © FRABA B.V., All rights reserved. We do not assume responsibility for technical inaccuracies or omissions. Specifications are subject to change without notice.