Quantum Devices, Inc. Model JR12 provides an improved feedback solution in applications typically using pancake resolvers with same threaded shaft and jam nut mounting. With an overall height of less than one inch and the stability of a bearing encoder design, the model JR12 can provide significant performance upgrades in applications limited by traditional resolvers or modular encoder solutions. Output options consist of a quadrature with index pulse and three-phase commutation. A flexible member allows for much greater tail shaft run out and TIR than can be tolerated by modular encoder designs, plus the mounting flange eliminates the need for expensive servo mounting clips.

### Configuration Options:

- **Resolution**
  - 24, 256, 360, 500, 512, 1000, 1024, 1250, 2000, 2048, 2500, 4000, 4096, 5000, 8192, 10000, 16384, 20000
- **Commutation**
  - 0 = No Comm
  - 4 = 4 Pole
  - 6 = 6 Pole
  - 8 = 8 Pole
- **Output**
  - A = Line Driver
  - B = Line Driver ABZ / Open Collector
- **Hub Configuration**
  - B = Hole in Cover
  - A = 90° gated to A & B
- **Bore Size**
  - R = 0.250″
- **Mounting**
  - C = 1.280″
- **Index**
  - A = 1000

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1.) Consult factory for configuration options not shown (e.g. resolution, commutation, output, etc.)
2.) 24 PPR only available with No Comm (Commutation option 0)
**ELECTRICAL SPECIFICATIONS**

- **Input Voltage**: 5 VDC ± 5%
- **Input Current Requirements**: 65 mA typical, 100 mA max plus interface loads
- **Input Ripple**: 2% peak to peak @ 5 VDC
- **Output Circuits**:
  - A = 26C31 line driver (RS-422 or single-ended TTL)
  - B = ABZ 26C31 line driver, UVW open collector (no U' V' W')
- **Incremental Output Format**: Quadrature with A leading B for CW rotation
  - Index pulse true over A and B high
- **Max Operating Frequency**: 500 kHz
- **Symmetry**: 180° electrical ± 10% typical
- **Minimum Edge Separation**:
  - <4000 PPR = 54° electrical
  - ≥4000 PPR = 45° electrical
- **Commutation Format**: Three phase 4, 6 or 8 poles (other pole counts upon request)
- **Commutation Accuracy**: ± 1° mechanical
- **Z Channel to U Channel**: ± 1° mechanical

**ENVIRONMENTAL SPECIFICATIONS**

- **Storage Temperature**: -40 to 125°C
- **Operating Temperature**: -20 to 115°C
- **IP Rating**: IP40
- **Humidity**: 90% non-condensing
- **Vibration**: 20 g's @ 50 to 500 CPS
- **Shock**: 50 g's @ 11 ms duration

**MECHANICAL SPECIFICATIONS**

- **Bore Diameter (Tolerance)**: 0.250" (+0.0010/-0.0000")
- **Allowable Shaft Runout**: 0.007" TIR
- **Axial Shaft Movement**: ± 0.030"
- **Maximum Shaft Speed**: 8000 RPM
- **Interface Connector**: Connector: JAE P/N FI-W15P-HFE
- **Mounting**: Size 15 pancake resolver
- **Moment of Inertia**: 9.1 x 10^5 oz·in·s²
- **Acceleration**: 1 x 10^6 radians/s²
- **Accuracy**: Instrument error 1.5 arc minutes max

**OUTPUT WAVEFORMS**

Clockwise Shaft Rotation as Viewed Looking at the Encoder Face (see figure below)

**Note:** Relationship of Z signals to U, V, W signals is not to scale. A & B signals have no relationship to U, V, W signals.

**15 PIN CONNECTOR**

<table>
<thead>
<tr>
<th>Pin Number</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>A</td>
</tr>
<tr>
<td>2</td>
<td>A'</td>
</tr>
<tr>
<td>3</td>
<td>B</td>
</tr>
<tr>
<td>4</td>
<td>B'</td>
</tr>
<tr>
<td>5</td>
<td>Z</td>
</tr>
<tr>
<td>6</td>
<td>Z'</td>
</tr>
<tr>
<td>7</td>
<td>U</td>
</tr>
<tr>
<td>8</td>
<td>U' *</td>
</tr>
<tr>
<td>9</td>
<td>V</td>
</tr>
<tr>
<td>10</td>
<td>V' *</td>
</tr>
<tr>
<td>11</td>
<td>W</td>
</tr>
<tr>
<td>12</td>
<td>W' *</td>
</tr>
<tr>
<td>13</td>
<td>Vcc</td>
</tr>
<tr>
<td>14</td>
<td>GND</td>
</tr>
<tr>
<td>15</td>
<td>NC</td>
</tr>
</tbody>
</table>

*U', V' and W' are "no connect" for Output option B (open collector UVW).*

**ELECTRICAL OUTPUT CIRCUITS**

For Output Option A:
- ABZ = 26C31 line driver (RS-422)
- UVW = 26C31 line driver (RS-422)

For Output Option B:
- ABZ = 26C31 line driver (RS-422)
- UVW = open collector

- 26C31 line driver is TTL compatible (can be wired single-ended)
- 26C31 sink/source 20 mA max (meets RS-422 at 5 VDC supply)
- Open collector sink 30 mA max, pull up voltage 30 VDC max
- U, V and W are "no connect" for Commutation option 0

*Quantum Devices, Inc. reserves the right to make changes in design, specifications and other information at any time without prior notice.*
MOUNTING

Motor resolver pocket to be same depth as motor shaft shoulder used as a mounting stop for the encoder, 0.062" (± 0.025") below motor rear face.

Install resolver adapter with #2-56 socket head screws. Slide encoder over 1/4" threaded shaft and secure with lock washer and jam nut to a torque of 40 to 60 in-lbs. Use thread lock or second jam nut if additional retention is required. Install (2) #4-40 button head screws to encoder flex mount to secure encoder body.

MECHANICAL DIMENSIONS

JR12 JAM NUT MOUNT 0.250" BORE

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SIZE 15 RESOLVER MOUNTS

Utilize the optional resolver mount adapters to mate the JR12 to Size 15 Pancake Resolver motor configurations. Eliminate the expensive mounting servo clamps by attaching either the two or three point adapters directly to the servo clamp holes. Assemble the JR12 to the adapter plate using (2) #4-40 screws.

DIMENSIONS

Optional Aluminum Resolver Adapters

2074D024 – Two Point 30 Degree Commutation Adjustment Range

2074D025 – Two Point 360 Degree Commutation Adjustment Range

2074D026 – Three Point 30 Degree Commutation Adjustment Range

2074D027 – Three Point 360 Degree Commutation Adjustment Range

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CABLE ACCESSORIES

(2080AG039, 2082AG039, 2081AG019, 2083AG019)
Consult Factory for Custom Lengths

For brushless motors requiring commutation timing:

- Encoder drawings indicate position of encoder hub to encoder body at Z (index). Rotating the hub to this position allows for known U channel transition state, prior to assembling to motor shaft.
- Power appropriate motor windings to lock motor shaft location to match the appropriate U transition, prior to assembly to motor shaft.
- Flex mount screws can be loosened to allow rotation of encoder body. While mechanically back driving the motor, monitor motor winding EMF position to the powered encoder commutation position. Rotate the encoder body to achieve accurate timing of encoder commutation feedback channels to the appropriate motor winding EMF. Mounting slots in encoder flex mount allow for 30 mechanical degrees of rotation. Re-tighten the flex mount screws.

One Meter Cable Both Ends Terminated:
2080AG039 = 14 conductor 28 AWG for UVW commutation
2082AG039 = 8 conductor 28 AWG for non-commutation
Connector = JAE FI-W15S

Half Meter cable One End Terminated:
2081AG019 = 14 conductor 28 AWG for UVW commutation
2083AG019 = 8 conductor 28 AWG for non-commutation
Connector = JAE FI-W15S

<table>
<thead>
<tr>
<th>Pin Number</th>
<th>Encoder Pin</th>
<th>2080AG039 Wire Color</th>
<th>2082AG039 Wire Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>A</td>
<td>Brown</td>
<td>Brown</td>
</tr>
<tr>
<td>2</td>
<td>A’</td>
<td>White</td>
<td>White</td>
</tr>
<tr>
<td>3</td>
<td>B</td>
<td>Blue</td>
<td>Blue</td>
</tr>
<tr>
<td>4</td>
<td>B’</td>
<td>Green</td>
<td>Green</td>
</tr>
<tr>
<td>5</td>
<td>Z</td>
<td>Orange</td>
<td>Orange</td>
</tr>
<tr>
<td>6</td>
<td>Z’</td>
<td>Yellow</td>
<td>Yellow</td>
</tr>
<tr>
<td>7</td>
<td>U</td>
<td>Violet</td>
<td>-</td>
</tr>
<tr>
<td>8</td>
<td>U’</td>
<td>Gray</td>
<td>-</td>
</tr>
<tr>
<td>9</td>
<td>V</td>
<td>White/Brown</td>
<td>-</td>
</tr>
<tr>
<td>10</td>
<td>V’</td>
<td>White/Red</td>
<td>-</td>
</tr>
<tr>
<td>11</td>
<td>W</td>
<td>White/Orange</td>
<td>-</td>
</tr>
<tr>
<td>12</td>
<td>W’</td>
<td>White/Yellow</td>
<td>-</td>
</tr>
<tr>
<td>13</td>
<td>Vcc</td>
<td>Red</td>
<td>Red</td>
</tr>
<tr>
<td>14</td>
<td>GND</td>
<td>Black</td>
<td>Black</td>
</tr>
<tr>
<td>15</td>
<td>No Connect</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Note:
1. Cable has internal foil shield with 28 AWG drain wire trimmed to jacket edge
2. Unused wires to be locally isolated from adjacent signal wires, Vcc and GND to prevent damage to encoder signals