



**ELECTROMATE**

**Robotic and Mechatronic Solutions**

ISO 9001: 2015 REGISTERED

## **This is a Discontinued Product**

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Contact Electromate Customer Support at  
1-905-850-7447 or email us at  
[customerservice@electromate.com](mailto:customerservice@electromate.com) if assistance is  
required.

Description	Power Range						
The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.	<table border="1"> <tr> <td>Peak Current</td> <td>25 A (17.7 A<sub>RMS</sub>)</td> </tr> <tr> <td>Continuous Current</td> <td>12.5 A (12.5 A<sub>RMS</sub>)</td> </tr> <tr> <td>Supply Voltage</td> <td>20 - 190 VDC</td> </tr> </table>	Peak Current	25 A (17.7 A <sub>RMS</sub> )	Continuous Current	12.5 A (12.5 A <sub>RMS</sub> )	Supply Voltage	20 - 190 VDC
Peak Current	25 A (17.7 A <sub>RMS</sub> )						
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This DP Series drive features a CANopen interface for networking and a RS-232 interface for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at [www.a-m-c.com](http://www.a-m-c.com).

All drive and motor parameters are stored in non-volatile memory.



### Features

- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ▲ Fully Digital State-of-the-art Design
- ▲ Programmable Gain Settings
- ▲ Fully Configurable Current, Voltage, Velocity and Position Limits
- ▲ PIDF Velocity Loop
- ▲ PID + FF Position Loop
- ▲ Compact Size, High Power Density
- ▲ 16-bit Analog to Digital Hardware
- ▲ On-the-Fly Mode Switching
- ▲ On-the-Fly Gain Set Switching

#### MODES OF OPERATION

- Profile Current
- Profile Velocity
- Profile Position
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

#### COMMAND SOURCE

- ±10 V Analog
- PWM and Direction
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

#### FEEDBACK SUPPORTED

- ±10 VDC Position
- Halls
- Auxiliary Incremental Encoder
- 1Vp-p Sine/Cosine Encoder
- Tachometer (±10 VDC)

#### INPUTS/OUTPUTS

- 3 High Speed Captures
- 3 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 2 Programmable Analog Outputs (10-bit Resolution)
- 2 Programmable Digital Inputs (Differential)
- 6 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

#### COMPLIANCES & AGENCY APPROVALS

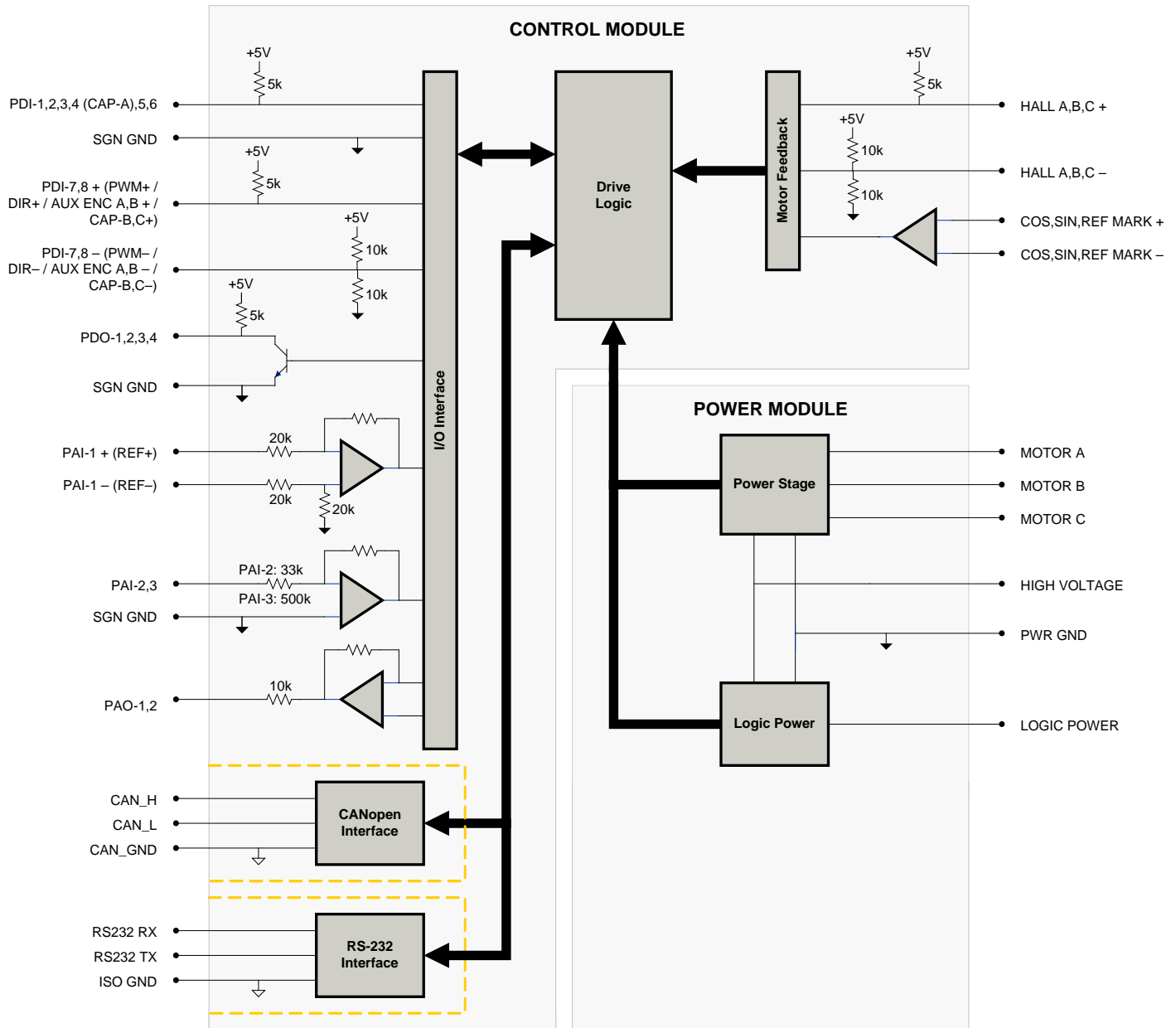
- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS

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**BLOCK DIAGRAM**



**Information on Approvals and Compliances**



US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.



Compliant with European CE for both the Class A EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 and EN 61000-6-2:2005) and LVD requirements of directive 2006/95/EC (specifically EN 60204-1:2006), a low voltage directive to protect users from electrical shock.



RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.

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**SPECIFICATIONS**

Power Specifications			
Description	Units		Value
DC Supply Voltage Range	VDC	20 - 190	
DC Bus Over Voltage Limit	VDC	198	
DC Bus Under Voltage Limit	VDC	17	
Logic Supply Voltage	VDC	20 - 190	
Maximum Peak Output Current <sup>1</sup>	A (Arms)	25 (17.7)	
Maximum Continuous Output Current <sup>2</sup>	A (Arms)	12.5 (12.5)	
Maximum Continuous Output Power	W	2256	
Maximum Power Dissipation at Continuous Current	W	119	
Internal Bus Capacitance	µF	50	
Minimum Load Inductance (Line-To-Line) <sup>3</sup>	µH	300	
Switching Frequency	kHz	20	
Maximum Output PWM Duty Cycle	%	100	
Low Voltage Supply Outputs	-	+5 VDC (250 mA)	
Control Specifications			
Description	Units		Value
Communication Interfaces	-	CANopen (RS-232 for configuration)	
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging	
Feedback Supported	-	±10 VDC Position, 1Vp-p Sine/Cosine Encoder, Auxiliary Incremental Encoder, Halls, Tachometer (±10 VDC)	
Commutation Methods	-	Sinusoidal	
Modes of Operation	-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Velocity Mode, Cyclic Synchronous Position Mode	
Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)	
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage	
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	8/4	
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	3/2	
Primary I/O Logic Level	-	5V TTL	
Current Loop Sample Time	µs	50	
Velocity Loop Sample Time	µs	100	
Position Loop Sample Time	µs	100	
Sin/Cos Encoder DC Offset Range	V	2 - 3.4	
Maximum Sin/Cos Encoder Frequency	kHz	200	
Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle	
Mechanical Specifications			
Description	Units		Value
Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL	
Size (H x W x D)	mm (in)	190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)	
Weight	g (oz)	872 (30.8)	
Heatsink (Base) Temperature Range <sup>4</sup>	°C (°F)	0 - 75 (32 - 167)	
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)	
Form Factor	-	Panel Mount	
Cooling System	-	Natural Convection	
IP Rating	-	IP10	
AUX COMM Connector	-	3-pin, 2.5 mm spaced, enclosed, friction lock header	
COMM Connector	-	Shielded, dual RJ-45 socket with LEDs	
FEEDBACK Connector	-	15-pin, high-density, female D-sub	
I/O Connector	-	26-pin, high-density, female D-sub	
MOTOR POWER Connector	-	3-port, 7.62 mm spaced, enclosed, friction lock header	
POWER Connector	-	4-port, 7.62 mm spaced, enclosed, friction lock header	

**Notes**

1. Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
2. Continuous  $A_{rms}$  value attainable when RMS Charge-Based Limiting is used.
3. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
4. Additional cooling and/or heatsink may be required to achieve rated performance.

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**PIN FUNCTIONS**

AUX COMM - RS232 Communication Connector			
Pin	Name	Description / Notes	I/O
1	RS232 RX	Receive Line (RS-232)	I
2	RS232 TX	Transmit Line (RS-232)	O
3	ISO GND	Isolated Signal Ground	IGND

COMM - CAN Communication Connector			
Pin	Name	Description / Notes	I/O
1	CAN_H	CAN_H Line (Dominant High)	I
2	CAN_L	CAN_L Line (Dominant Low)	I
3	CAN_GND	CAN Ground	CGND
4	RESERVED	Reserved	-
5	RESERVED	Reserved	-
6	RESERVED	Reserved	-
7	CAN_GND	CAN Ground	CGND
8	RESERVED	Reserved	-

FEEDBACK - Feedback Connector			
Pin	Name	Description / Notes	I/O
1	COS +	Cosine Input	I
2	COS -		I
3	SIN +	Sine Input	I
4	SIN -		I
5	SGN GND	Signal Ground	SGND
6	HALL A+	Commutation Sensor Input (For Single-Ended Signals Leave Negative Terminal Open)	I
7	HALL A-		I
8	HALL B+	Commutation Sensor Input (For Single-Ended Signals Leave Negative Terminal Open)	I
9	HALL B-		I
10	REF MARK +	Reference mark from sine/cosine encoder	I
11	HALL C+	Commutation Sensor Input (For Single-Ended Signals Leave Negative Terminal Open)	I
12	HALL C-		I
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	O
14	PAI-3	Programmable Analog Input (12-bit Resolution)	I
15	REF MARK -	Reference mark from sine/cosine encoder	I

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I/O - Signal Connector			
Pin	Name	Description / Notes	I/O
1	PDO-1	Programmable Digital Output	O
2	SGN GND	Signal Ground	SGND
3	PDO-2	Programmable Digital Output	O
4	PAI-1 + (REF+)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I
5	PAI-1 - (REF-)		I
6	PAI-2	Programmable Analog Input (12-bit Resolution)	I
7	PAO-1	Programmable Analog Output (10-bit Resolution)	O
8	PAO-2	Programmable Analog Output (10-bit Resolution)	O
9	PDI-8 - (DIR- / AUX ENC B- / CAP-C-)	Programmable Digital Input or Direction or Auxiliary Encoder or High Speed Capture (Leave Open for Single-Ended Signal)	I
10	PDO-3	Programmable Digital Output	O
11	PDI-1	Programmable Digital Input	I
12	PDI-2	Programmable Digital Input	I
13	PDI-3	Programmable Digital Input	I
14	PDO-4	Programmable Digital Output	O
15	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	O
16	SGN GND	Signal Ground	SGND
17	PDI-7 + (PWM + / AUX ENC A+ / CAP-B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture	I
18	PDI-8 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction or Auxiliary Encoder or High Speed Capture	I
19	PDI-4 (CAP-A)	Programmable Digital Input or High Speed Capture	I
20	PDI-5	Programmable Digital Input	I
21	PDI-6	Programmable Digital Input	I
22	SGN GND	Signal Ground	SGND
23	RESERVED	Reserved	-
24	RESERVED	Reserved	-
25	RESERVED	Reserved	-
26	PDI-7 - (PWM- / AUX ENC A- / CAP-B-)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (Leave Open for Single-Ended Signals)	I

MOTOR POWER - Power Connector			
Pin	Name	Description / Notes	I/O
1	MOTOR A	Motor Phase A	O
2	MOTOR B	Motor Phase B	O
3	MOTOR C	Motor Phase C	O

POWER - Power Connector			
Pin	Name	Description / Notes	I/O
1	PWR GND	Power Ground (Common With Signal Ground)	PGND
2	HIGH VOLTAGE	DC Power Input	I
3	LOGIC GND	Logic Supply Ground (Common With Signal Ground)	GND
4	LOGIC PWR	Logic Supply Input	I

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## HARDWARE SETTINGS

### Switch Functions

Switch	Description	Setting	
		On	Off
1	Bit 0 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
2	Bit 1 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
3	Bit 2 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
4	Bit 3 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
5	Bit 4 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
6	Bit 5 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
7	Bit 0 of drive CANopen bit rate setting. Does not affect RS-232 settings.	1	0
8	Bit 1 of drive CANopen bit rate setting. Does not affect RS-232 settings.	1	0

### Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

Bit Rate (kbits/sec)	Value For Bit Rate Setting
Load from non-volatile memory	0
500	1
250	2
125	3

### Jumper Settings

Jumper	Description	Configuration		
		Not Installed	Pins 1-2	Pins 2-3
J1	CAN bus termination. Install this jumper (2.54mm) on the last drive in a CAN network. This jumper is located on a 4-pin header adjacent to the RS-232 connector. It consists of the two pins furthest from the connector.	Non-terminating Node	Terminating Node	N/A
J2	Reserved.	-	-	N/A

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**MECHANICAL INFORMATION**

**AUX COMM - RS232 Communication Connector**

Connector Information		3-pin, 2.5 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix: Plug P/N 1881338
	Included with Drive	Yes

**COMM - CAN Communication Connector**

Connector Information		Shielded, dual RJ-45 socket with LEDs
Mating Connector	Details	AMP: Plug P/N 5-569552-3
	Included with Drive	No

**FEEDBACK - Feedback Connector**

Connector Information		15-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 748364-1; Housing P/N 5748677-1; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
	Included with Drive	No

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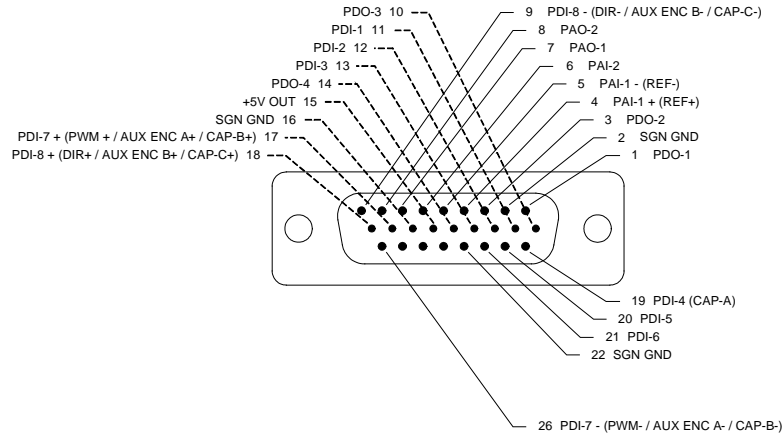
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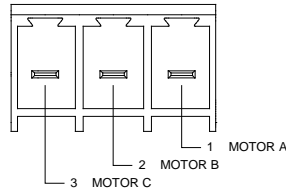
**I/O - Signal Connector**

Connector Information		26-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 1658671-1; Housing P/N 5748677-2; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
	Included with Drive	No



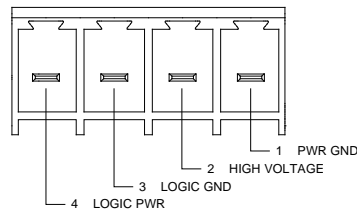
**MOTOR POWER - Power Connector**

Connector Information		3-port, 7.62 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1804917
	Included with Drive	Yes



**POWER - Power Connector**

Connector Information		4-port, 7.62 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1804920
	Included with Drive	Yes



Sold & Serviced By:



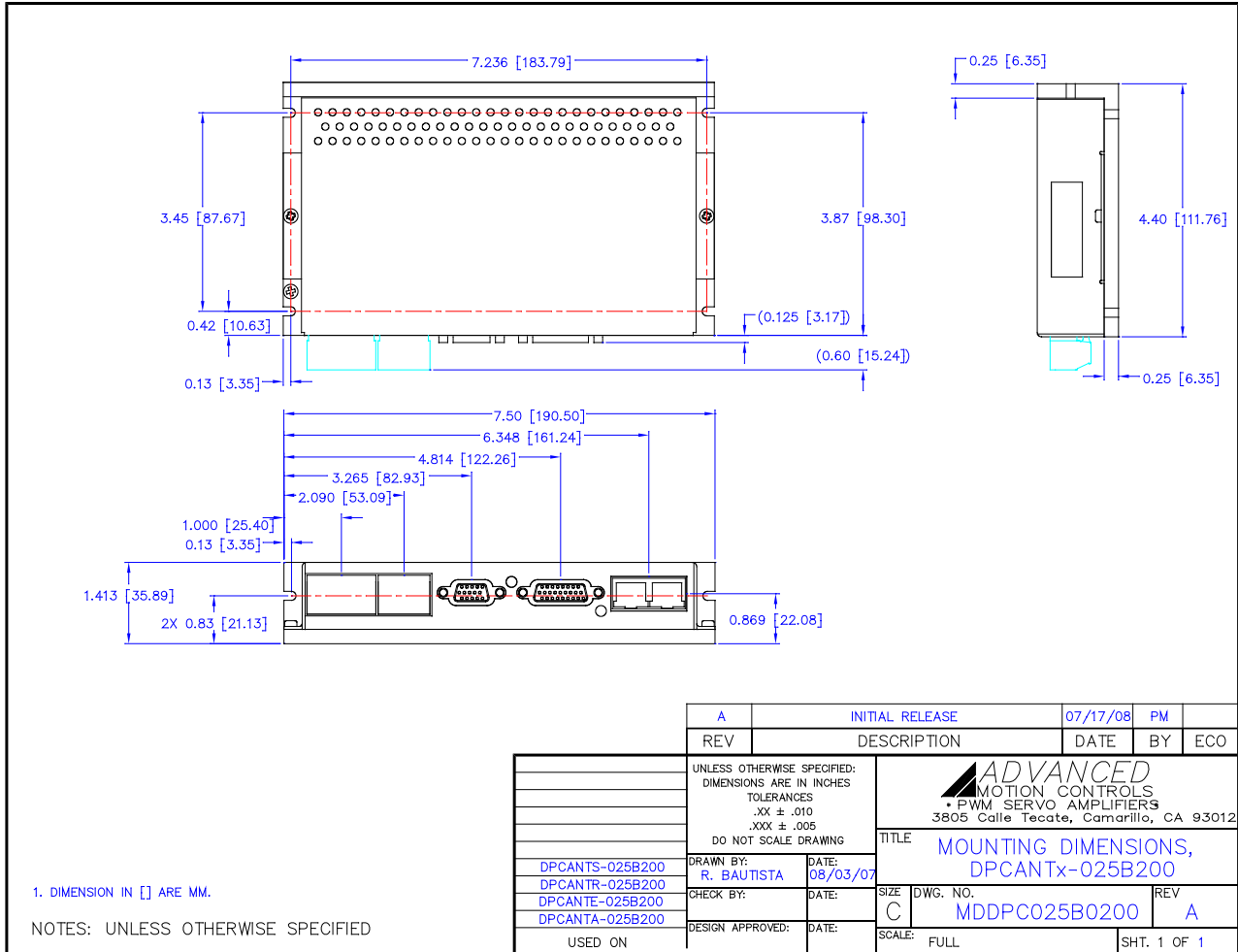
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**MOUNTING DIMENSIONS**



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**PART NUMBERING INFORMATION**

Example: **D P C A N T S - 0 2 5 B 2 0 0 -**

**Drive Series**

DP	DigiFlex Performance
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**Communication**

R	RS232/RS485
C	CANopen or RS232
E	EtherCAT
P	Ethernet Powerlink or TCP/IP

**Command Inputs**

AN	Analog (±10V) No Step & Direction
AL	Analog (±10V) Low Voltage Step & Direction (5V)
AH	Analog (±10V) High Voltage Step & Direction (24V)
NL	No Analog Low Voltage Step & Direction (5V)
NN	No Analog, No Step & Direction (Communication Interface Only)

**Digital I/O**

I	Isolated (24V)
T	TTL (5V) Non-Isolated

**Motor Feedback**

E	Incremental Encoder and/or Halls
R	Resolver
A	Absolute Sin/Cos (HiPercase & Endat)
S	Sin/Cos with Halls
U	Universal (Halls, Inc. Enc., Abs. Enc., 1Vp-p Sin/Cos Enc.)

**Customer Special**

Code used to identify customer specials
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**Max DC Bus Voltage (V<sub>DC</sub>)**

080	80
200	200
400	400
800	800

**Power and Logic Supply**

A	AC Input +24V <sub>DC</sub> User Logic Supply Required
S	AC Input Single Phase Only +24V <sub>DC</sub> User Logic Supply Required
B	DC Input Both Logic Supply Options (Internal or User)
L	DC Input Logic Supply Required

**Peak Current (A<sub>0</sub> to Peak)**

015	15
016	16
020	20
025	25
030	30
040	40
060	60
060	60
C060	60
C100	100

DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

**Examples of Customized Products**

- ▲ Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- ▲ No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- ▲ Custom Control Interface
- ▲ Integrated System I/O
- ▲ Tailored Project File
- ▲ Silkscreen Branding
- ▲ Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- ▲ Conformal Coating
- ▲ Multi-Axis Configurations
- ▲ Reduced Profile Size and Weight

**Available Accessories**

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit [www.a-m-c.com](http://www.a-m-c.com) to see which accessories will assist with your application design and implementation.



**To Motor**

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